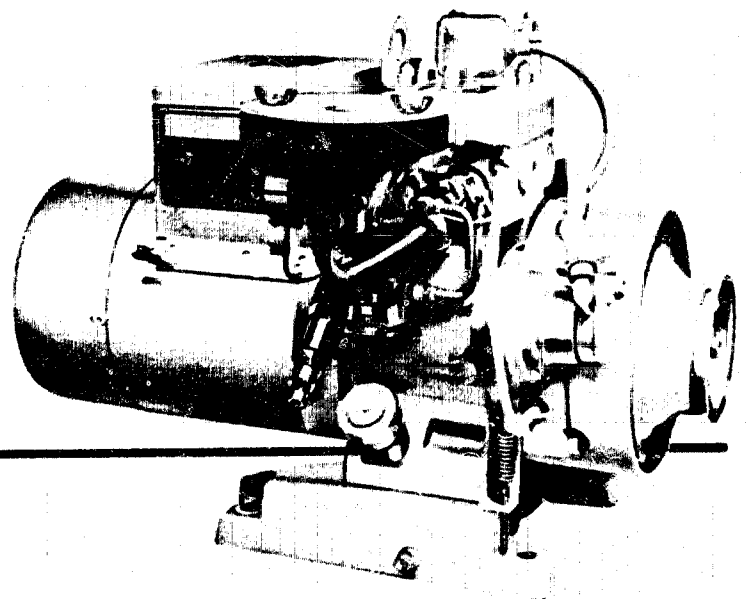


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Parts Manual

Marine GenSet MAJ



933-0220
3-82 (SPEC A-S)
REPLACES
10-78 (SPEC A-R)
Printed in U.S.A.

GENERAL INFORMATION

INSTRUCTIONS FOR ORDERING REPAIR PARTS

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, please furnish all information requested.

Always refer to the nameplate on your unit.

1. Always give the MODEL, SPEC NO. and SERIAL NO.

The diagram shows a rectangular nameplate with rounded corners. At the top center, the text "McGRAW-EDISON" is printed in a bold, sans-serif font. Below this, the "Onan" logo is prominently displayed in a large, stylized, bold font. Underneath the logo is a horizontal rectangular box. Below this box, the text "MODEL AND SPEC NO." is printed in a bold, sans-serif font. Further down is another horizontal rectangular box. To the left of this box, the text "SERIAL NO." is printed in a bold, sans-serif font. The bottom right corner of the nameplate is torn, revealing a second, identical nameplate underneath. Two small circles are located at the top left and top right corners of the nameplate.

M-1149

For handy reference, insert "YOUR" nameplate information in the spaces above.

2. Do not order by reference number; always use part number and description.
3. Give the part number, description and quantity needed of each item. If an older part cannot be identified, return the part prepaid to your dealer or nearest Onan Parts and Service Center. Print your name and address plainly on the package. Write a letter to the same address stating the reason for returning the part.
4. State definite shipping instructions. Any claim for loss or damage to your unit in transit should be filed promptly against the transportation company making the delivery. Shipments are complete unless the packing list indicates items are back ordered.

Prices are purposely omitted from this Parts Manual due to the confusion resulting from fluctuating costs, import duties, sales taxes, exchange rates, etc.

For current parts prices, consult your Onan Dealer, Distributor or Parts and Service Center.

"En esta lista de partes los precios se omiten de proposito, ya que bastante confusion resulto de fluctuaciones de los precios, derechos aduanales, impuestos de venta, cambios extrajeros, etc."

Consiga los precios vigentes de su distribuidor de productos "ONAN."

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INTRODUCTION

This catalog applies to the standard MAJ Generating Sets as listed below. Parts are arranged in groups of related items and are identified by a reference number. Parts illustrations are typical. Using the Model and Spec No. from the Onan nameplate, select the Parts Key No. (1, 2, etc., in the last column) that applies to your unit. This Parts Key No. represents parts that differ between models. Unless otherwise mentioned in the description, parts are interchangeable between models. Right and left generating set sides are determined by facing the engine end (front) of the unit.

£ MODEL AND SPECIFICATION	ELECTRICAL DATA			PARTS KEY NO.
	WATTS	VOLTS	HERTZ	
1.0MAJ-1R/*	1000	120	60	1
1.0MAJ-2R/*	1000	240	60	1
.5MAJ-212R/*	500	12DC		2
.6MAJ-212R/*	600	12 DC		2
1.5MAJ-224R/*	1500	24DC		3
1.5MAJ-232R/*	1500	32 DC		3
2.5MAJ-1R/*	2500	120	60	4
2.5MAJ-2R/*	2500	240	60	4
2.0MAJ-52R/*	2000	240	50	5
2.0MAJ-53R/*	2000	120/240	50	5
2.5MAJ-3R/*	2500	120/240	60	5
2.5MAJ-53R/*	2500	120/240	50	6
3.0MAJ-1R/*	3000	120	60	6
3.0MAJ-2R/*	3000	240	60	6
"Utility" (or "Mobile Communications") Models: See Special Parts Section				

NOTES: Hertz is a unit of frequency equal to one cycle per second.

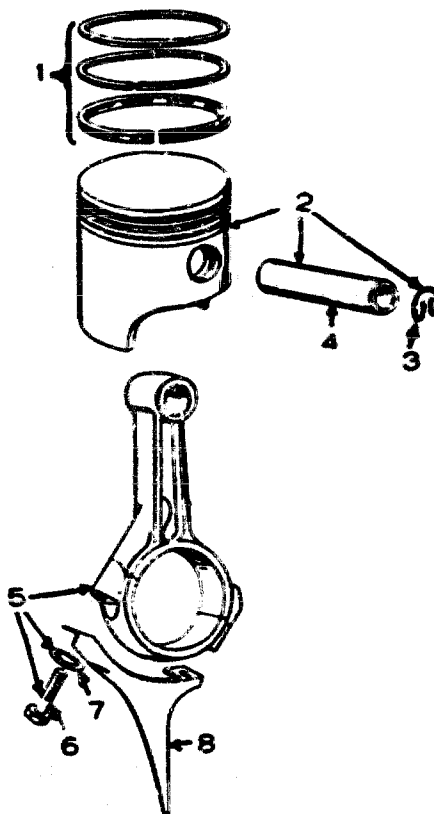
£ - New model designation shown, begin during 1969. Previous designations did not use a decimal in the kW rating. EXAMPLE: 1.0MAJ was formerly 1 MAJ and 1.5 MAJ was formerly 105 MAJ.

* - The Specification Letter advances (A to B, B to C, etc.) with manufacturing changes.

STANDARD PARTS SECTION

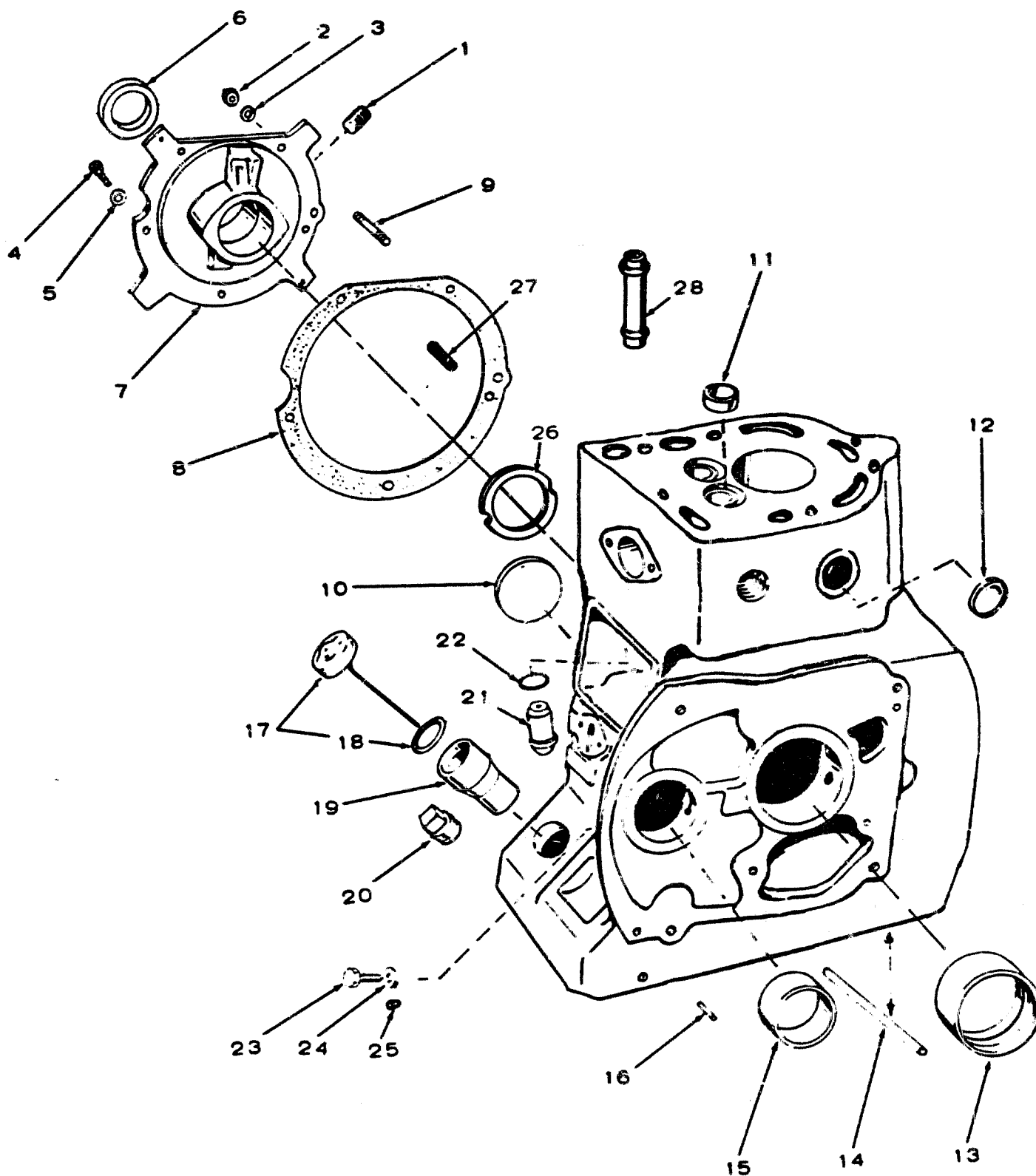
This section contains the illustrated parts listing for the standard generator sets listed in the Data Table.

PISTON AND ROD ASSEMBLY



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	RING SET, PISTON		
	113-0175	1	Standard
	113-0175-10	1	.010" Oversize
	113-0175-20	1	.020" Oversize
	113-0175-30	1	.030" Oversize
	113-0175-40	1	.040" Oversize
2	PISTON (Includes Retaining and Wrist Pins)		
	112-0177	1	Standard
	112-0177-05	1	.005" Oversize
	112-0177-10	1	.010" Oversize
	112-0177-20	1	.020" Oversize
	112-0177-30	1	.030" Oversize
	112-0177-40	1	.040" Oversize
3	112-0013	2	Ring, Retaining
4	112-0063	1	Pin, Wrist - Piston
5	ROD, CONNECTING (Includes Hardware)		
	114-0095	1	Standard
	114-0095-10	1	.010" Undersize
	114-0095-20	1	.020" Undersize
	114-0095-30	1	.030" Undersize
6	114-0023	2	Bolt, Place (Special)
7	854-0014	2	Washer, Lock - Internal Tooth (1/4")
8	114-0089	1	Dipper, Oil - Key 1,2,3

CYLINDER BLOCK ASSEMBLY

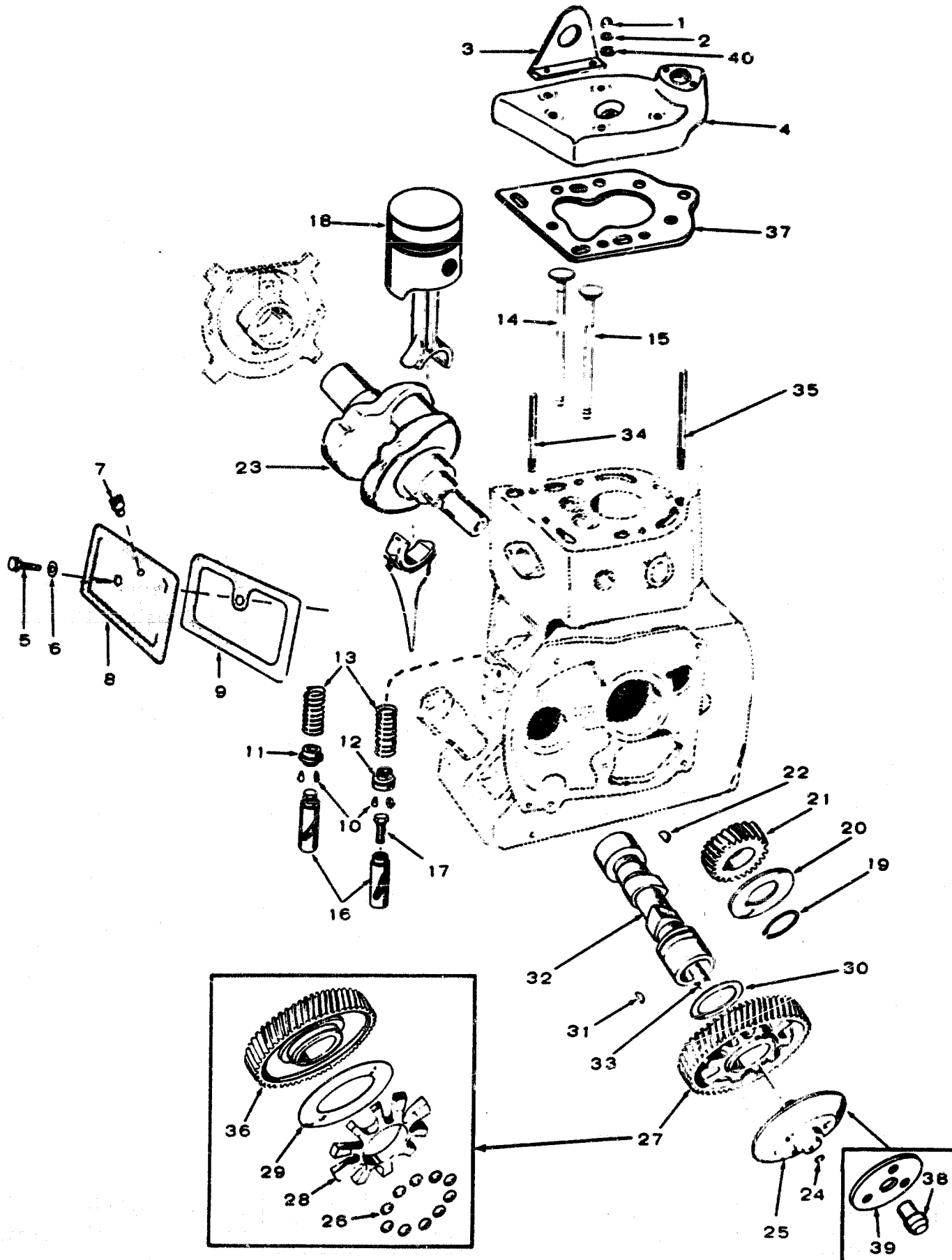


CYLINDER BLOCK ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	BLOCK ASSEMBLY, CYLINDER			13	*BEARING, CRANKSHAFT - PRECISION		
	110-1516	1	Key 1,2,3 (Splash Lubrication) (Includes Parts Marked *)	101-0290	2	Standard	
	110-1257	1	Key 4,5,6 (Pressure Lubrication) (Includes Parts Marked +)	101-0290-02	2	.002" Undersize	
1	505-0008	1	+Plug, Pipe - Slotted Drive (1/8 NPT) - Key 4.5.6	101-0290-10	2	.010" Undersize	
2	NUT, HEX (Special)			101-0290-20	2	.020" Undersize	
	110-0445	5	*Key 1,2,3	101-0290-30	2	.030" Undersize	
	110-0445	4	+Key 4,5,6	13	*BEARING, CRANKSHAFT - PRECISION		
3	850-0045	5	*Washer, Lock - Spring (5/16")	101-0450	2	Standard	
4	800-0028	1	Screw, Cap - Hex Head (5/16-18 x 1")	101-0450-02	2	.002" Undersize	
5	526-0065	1	Washer, Flat - Copper (21/64" ID x 9/16" OD 1/16" Thk)	101-0450-10	2	.010" Undersize	
6	509-0041	1	Seal, Oil - Crankshaft (Included in 168-0069 Overhaul Gasket Kit)	101-0450-20	2	.020" Undersize	
7	REAR BEARING PLATE			101-0450-30	2	.030" Undersize	
	101-0316	1	*Key 1,2,3	14	TUBE, OIL LINE		
	101-0404	1	+Key 4,5,6	120-0386	1	*Key 1,2,3 (5-25/32" Lg)	
8	KIT, GASKET			120-0387	1	+Key 4,5,6 (4-5/16" Lg)	
	101-0115	1	*Key 1,2,3	15	101-0367	2	*Bearing, Camshaft
	101-0257	1	+Key 4,5,6	16	PIN, DOWEL		
9	STUD			516-0012	2	+Key 4,5,6	
	520-0114	5	*Key 1,2,3	516-0011	2	*Key 1,2,3	
	520-0526	4	+Key 4,5,6	17	123-0824	1	Cap & Indicator, Oil (Includes Gasket)
10	517-0048	1	+*Plug, Expansion (1-5/8" DIA)	18	123-0191	1	Gasket - Indicator Cap
11	+INSERT, VALVE SEAT - EXHAUST			19	123-0313	1	+Tube, Oil Fill - Key 4,5,6
	110-0826	1	Standard	20	505-0130	1	Plug, Pipe - Square Head (3/4 NPT) Used on Some Spec A Models
	110-0826-02	1	.002" Oversize	21	GUIDE, VALVE		
	110-0826-05	1	.005" Oversize	110-0441	2	+Key 4,5,6	
	110-0826-10	1	.010" Oversize	110-0902	4	*Key 1,2,3	
	110-0826-25	1	.025" Oversize	22	110-0068	1	Gasket, Intake Valve Guide
11	*INSERT, VALVE SEAT - EXHAUST			23	800-0003	1	Screw, Cap - Hex Head (1/4-20 x 1/2")
	110-0872	1	Standard	24	526-0063	1	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
	110-0872-02	1	.002" Oversize	25	517-0003	1	+Plug, Oil Line Key 4,5,6 (9/32" DIA x 1/4")
	110-0872-05	1	.005" Oversize	26	104-0575	2	*Washer, Thrust - Crankshaft
	110-0872-10	1	.010" Oversize	27	516-0072	2	*Pin, Main Bearing Stop - Key 1,2,3
	110-0872-25	1	.025" Oversize	28	123-0129	1	*Tube, Breather - Cup Assembly - Key 1,2,3
12	517-0041	1	+Plug, Expansion (1-1/8" DIA)				

* - Parts Included in 110-1516 Cylinder Block Assembly
+ - Parts Included in 110-1257 Cylinder Block Assembly

INTERNAL ENGINE ASSEMBLY



INTERNAL ENGINE ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	869-0002	5	Nut, Acorn (5/16-24)
2	526-0065	5	Washer, Flat - Copper (21/64" ID x 9/16" OD x 1/16" Thk)
3	405-1039	1	Bracket, Lifting
4	110-0939	1	Head, Cylinder
5	800-0015	1	Screw, Cap - Hex Head (1/4-20 x 3")
6	526-0063	1	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
7	123-0486	1	Valve, Breather
8	110-0942	1	Cover - Valve Compartment
9	110-0832	1	Gasket
10	110-0006	4	Lock, Valve Spring
11	110-0558	1	Retainer, Valve Spring Key 1-5
12	ROTATOR, VALVE		
	110-0540	1	Exhaust - All Keys
	110-0540	1	Intake - Key 6
13	110-0609	2	Spring, Valve
14	110-0828	1	Valve, Intake
15	110-0827	1	Valve, Exhaust
16	TAPPET, VALVE - Includes Adjusting Screw		
	115-0006	2	Standard
	115-0006-05	2	.005" Oversize
17	115-0049	2	Screw, Cap - Hex Head (Special) (Tappet Adjusting)
18		1	Piston and Rod Assembly (See Separate Group For Components)
19	518-0012	1	Ring, Retaining
20	104-0050	1	Washer, Gear Retaining (Special)
21	104-0048	1	Gear, Crankshaft
22	515-0001	1	Key, Woodruff
23	104-1276	1	Crankshaft (Kit)
24	150-0078	1	Ring, Retaining
25	150-1695	1	Cup, Governor (Kit) (Includes Parts Marked Δ)

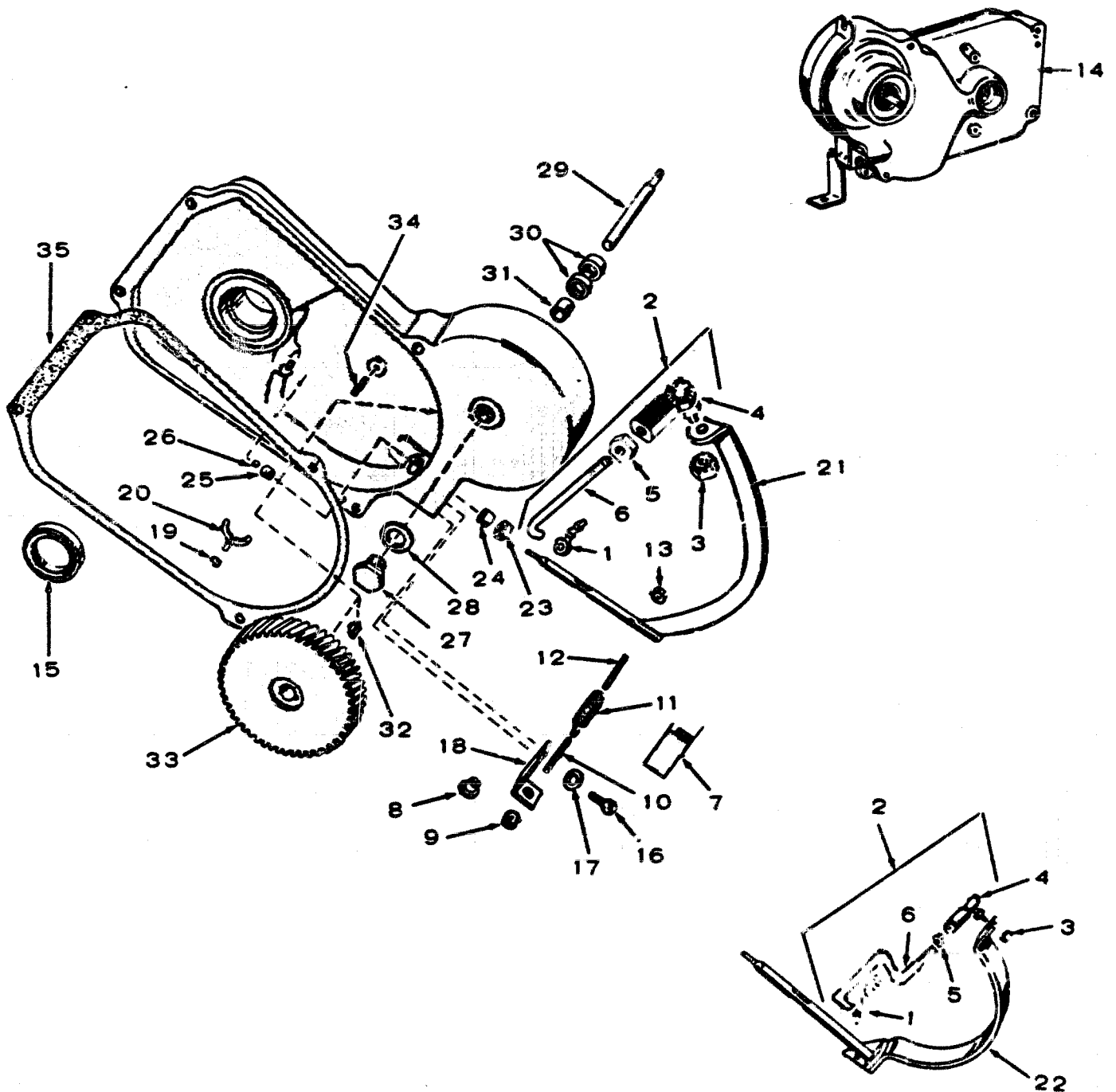
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
26	BALL FLY - GOVERNOR		
	510-0015	10	Key 1,2,3
	510-0015	5	Key 4,5,6
27	GEAR, CAMSHAFT - (Includes Spacer and Plate)		
	105-0220	1	Used Up to Serial #668253 NOTE: No Longer Available Order #105-0377 For Replacement
	105-0377	1	Used Beginning with Serial #668254 (Includes Parts Marked †)
28	SPACER		
	150-0085	1	Used up to Serial #668253 NOTE: No Longer Available Order Gear #105-0377 For Complete Replacement
	150-1257	1	†Used Beginning with Serial #668254
29	150-0077	1	†Plate
30	105-0004	1	Washer, Thrust - Camshaft
31	515-0001	1	Key, Woodruff
32	105-0139	1	Camshaft (Includes Center Pin) (Includes Parts Marked *)
33	150-0075	1	*Pin, Camshaft
34	520-0143	5	Stud (5/16-24 x 5/16-18 x 2 - 11/32")
35	520-0535	2	Stud (5/16-24 x 5/16-18) x 3-7/8")
36	105-0028	1	†Gear, Camshaft (No Longer Available - Order #105-0377 For Replacement)
37	110-0940	1	Gasket, Cylinder Head
38	150-1519	1	ΔHub
39	150-1520	1	ΔCup and Bushing
40	526-0122	3	Washer, Flat - Key 4,5,6 (11/32" ID x 23/32 OD x 10 Ga. Thk)

Δ - Parts Included in 150-1695 Governor Cup Kit.

* - Parts Included in 105-0139 Camshaft Assembly.

† - Parts Included in 105-0377 Camshaft Gear Assembly

GOVERNOR - GEARCASE ASSEMBLY



GOVERNOR - GEARCASE ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	518-0004	1	Clip, Retaining - Rod End
2	LINKAGE ASSEMBLY		
	150-0662	1	Key 1,2,3 - Spec A-K (No Longer Available. Order Parts Marked Δ)
	150-0787	1	Key 4,5 - Spec A-K
	150-0767	1	Spec L Only - (No Longer Available. Order Parts Marked +)
	150-0787		Begin Spec M - All Spec's
3	870-0131	1	+ΔNut, Hex With External Tooth Lockwasher (#10-32)
4	JOINT, BALL		
	150-0639	1	+ΔSpec A-L (Replaceable by 150-0974)
	150-0874	1	Begin Spec M
5	870-0053	1	-ΔNut, Hex (#10-32)
6	LINK, ROD - TO CARBURETOR THROTTLE LEVER		
	150-0663	1	ΔKey 1,2,3 - Spec A-K
	150-0766	1	+Spec L Only
	150-0786	1	Key 4,5 - Spec A-K
	150-0786	1	Begin Spec M - All Keys
7	150-0198	1	Cover, Governor Spring
8	150-0033	1	Nut, Knurled (Special) Spec A-L (Replaceable by 870-0131 Nut)
9	870-0131	1	Nut, Hex with External Tooth Lockwasher (#10-32) Begin Spec M
10	150-0213	1	Stud, Adjustment - Governor
11	150-0098	1	Spring - Governor
12	150-0177	1	Stud, Sensitivity - Governor
13	870-0053	1	Nut, Hex (#10-32)
14	GEARCASE ASSEMBLY (Includes Mtg Gasket) (Includes Parts Marked *)		
	103-0167	1	Key 1,2,3 - Spec A-K
	103-0211	1	Key 1,2,3 - Begin Spec L
	103-0211	1	Key 4,5,6
15	509-0012	1	*Seal, Oil - Crankshaft
16	815-0100	2	*Screw, Machine - Round Head (#10-32 x 1/2")
17	850-0030	2	*Washer, Lock - Spring (#10)
18	150-0156	1	*Bracket - Governor Spring
19	518-0129	1	*Ring, Retaining - Yoke
20	150-0620	1	*Yoke, Governor (Includes Retaining Ring)
21	*AHM AND SHAFT, GOVERNOR		
	150-0765	1	Key 4,5 - Spec A-K
	150-0765	1	Begin Spec L - All Keys
22	150-0843	1	*Arm and Shaft, Governor Key 1,2,3 - Spec A-K
23	509-0008	1	*Seal, Oil - Governor Shaft
24	510-0013	1	*Bearing, Needle - Governor Shaft
25	510-0008	1	*Bearing, Needle - Governor Shaft
26	510-0014	1	*Ball Bearing - Thrust
27	131-0041	1	*Plug, Hex Head - Pump Drive
28	131-0035	1	*Gasket
29	131-0047	1	*Shaft, Drive - Water Pump
30	509-0044	2	*Seal, Oil - Pump Drive Shaft
31	131-0051	1	*Bearing, Sleeve - Pump Drive Shaft
32	515-0116	1	*Key, Woodruff
33	131-0028	1	*Gear, Drive - Water Pump Shaft
34	516-0117	1	*Pin, Roll
35	103-0013	1	*Gasket - Gearcase Mounting

* - Parts Included in Gearcase Assembly.

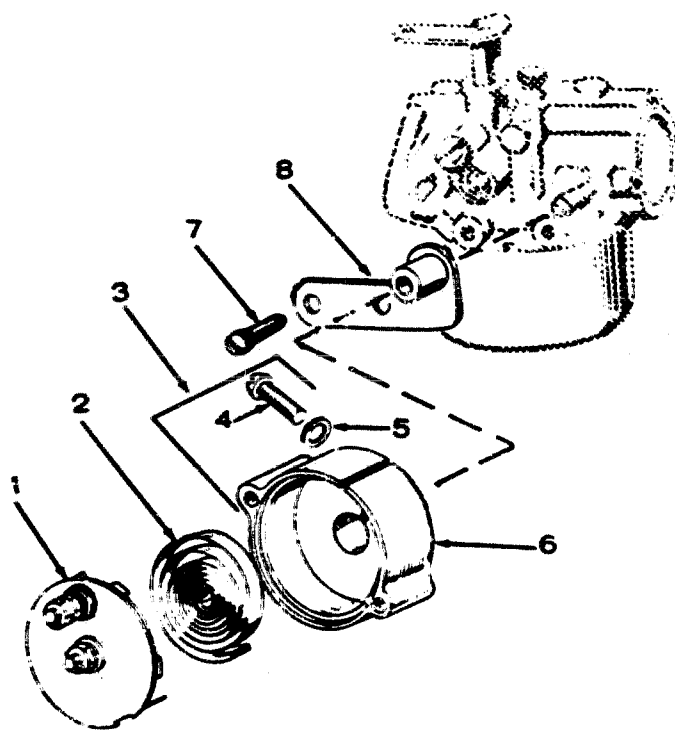
+ - Parts Needed to Replace 150-0767 Governor Linkage.

Δ - Parts Needed to Replace 150-0662 Governor Linkage.

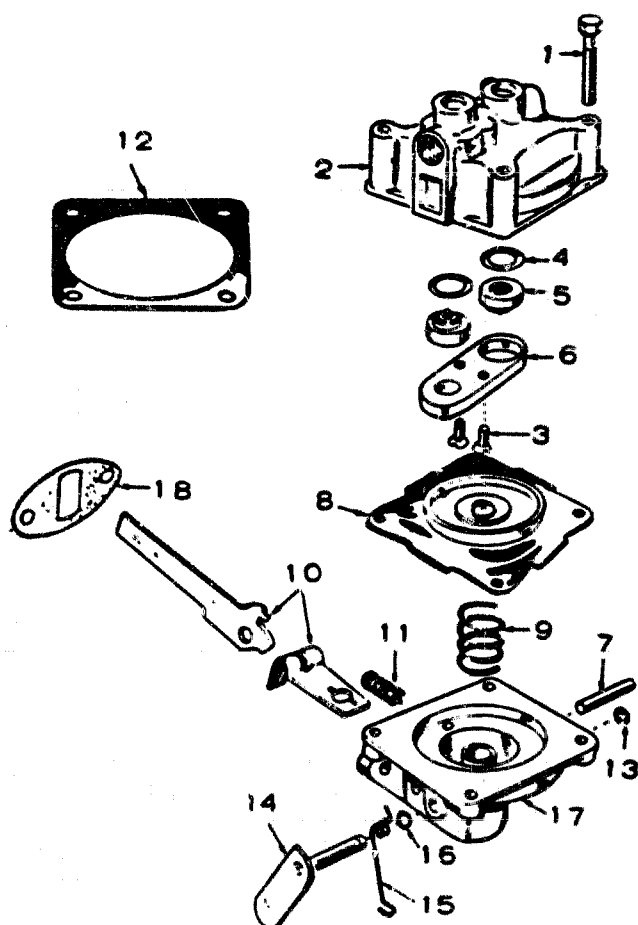
933-0220 (MARCH 1982)

ELECTRIC CHOKE PARTS

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	COVER ASSEMBLY - Includes Heating Element		
	153-0114	1	Key 1 (24 Volt)
	153-0124	1	Key 2 (12 Volt)
	153-0114	1	Key 3 (24 Volt)
	153-0116	1	Key 3 (32 Volt)
	153-0330	1	Key 4.5 (40 Volt)
			Spec A through H
	153-0115	1	Key 4.5,6 (40 Volt)
			Begin Spec J
2	153-0017	1	Element, Bi Metal
3	153-0440	1	Housing Assembly
4	815-0110	1	Screw, Machine - Round Head
			(#10-32 x 7/8")
5	850-0030	1	Washer, Lock - Spring (#10)
6	153-0058	1	Housing
7	815-0190	2	Screw, Tapping - Round Head
			(#8-32 x 3/8")
8	ADAPTER, MOUNTING - CHOKE		
	153-0196	1	Key 4.5 - Spec A Through L
	153-0420	1	Begin Spec M
			All Keys



FUEL PUMP PARTS (149-0693)

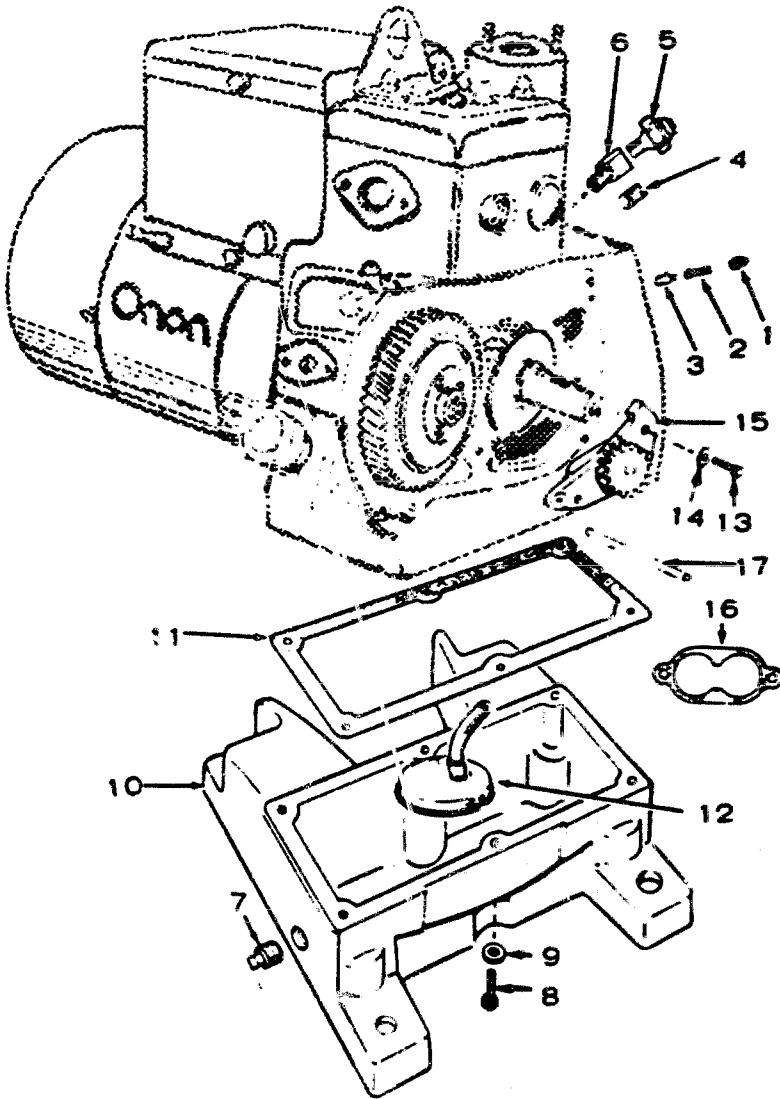


REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	149-0693	1	£ Pump, Fuel
	149-0526	1	Kit, Repair (Includes Parts Marked *)
1	815-0148	4	Screw, Machine - Hex Head
			Slotted, Zinc Plated
			(#8-32 x 7/8")
2		1	Body, Pump - Upper
3	815-0147	2	Screw, Tapping - Oval Head,
			Cross Recessed Drive
			(#6-32 x 5/8")
4	149-0095	2	*Gasket - Check Valve
5	149-0096	2	*Valve, Check
6	149-0539	1	Retainer, Valve
7	516-0113	1	Pin, Straight Headless
			(0.177" DIA x 0.859" Lg)
8	149-0582	1	*Diaphragm
9	149-0672	1	*Spring
10	149-0710	1	Arm and Link Set
11	149-0672	1	*Spring
12	149-0858	1	*Gasket - Air Lock Inhibiting
13	518-0129	1	Ring, Retaining
14	149-0551	1	Lever, Priming
15	149-0404	1	Spring
16	509-0065	1	Seal, O' Ring
17		1	Body Pump - Lower
18	149-0003	1	*Gasket - Pump Mounting

* - Included in Repair Kit.

£ - No Longer Available, For Replacement Order
Kit #149-1784.

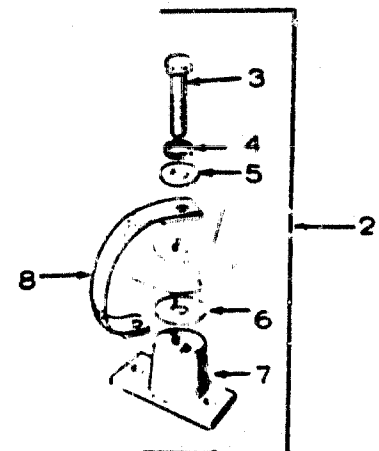
OIL SYSTEM



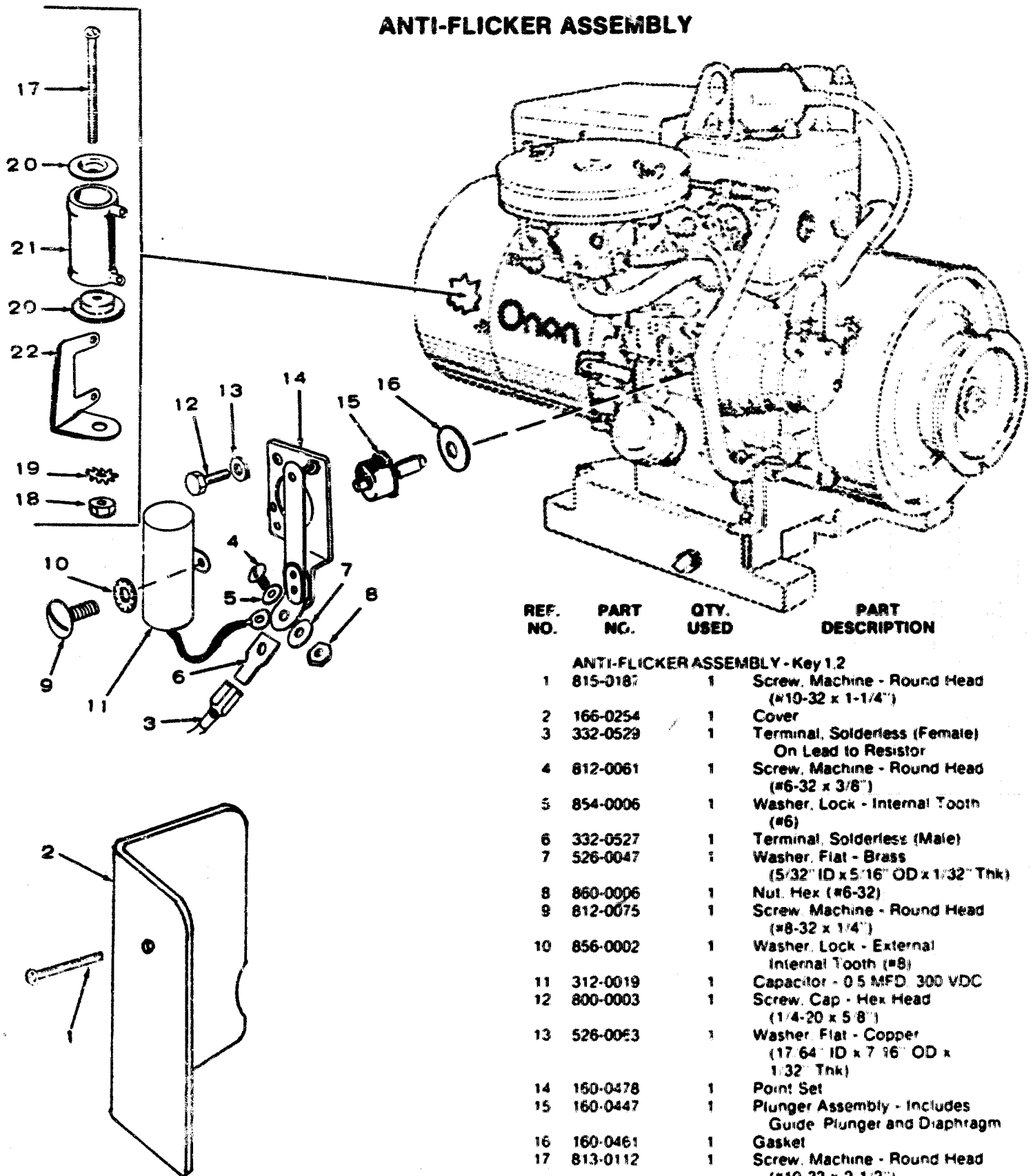
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	505-0274	1	Plug. Pipe - Socket Drive (1/8 NPT)
2	120-0140	1	Spring - Oil By Pass
3	120-0012	1	Plunger - Oil By Pass
4	505-0008	1	Plug. Pipe - Slotted Drive - Key 4.5
5	309-0237	1	Switch. Low Oil Pressure Key 6 (Useable on Key 4.5)
6	502-0053	1	Elbow. Pipe - 45 Deg Key 6 (Useable on Key 4.5)
6	502-0053	1	Elbow. Pipe - 45 Deg Key 6 (Useable on Key 4.5)
7	505-0110	1	Plug. Pipe - Square Head (3/8 NPT)
8	SCREW. CAP - HEX HEAD		
	800-0051	3	3/8-16 x 1-1/4"
	800-0053	3	3/8-16 x 1-3/4"
9	850-0050	6	Washer. Lock - Spring (3/8")
10	102-0439	1	Base. Oil
11	102-0018	1	Gasket - Oil Base
12	120-0571	1	Cup. Intake - Oil Pump (Key 4.5,6)
13	800-0007	2	Screw. Cap - Hex Head (1/4-20 x 1") Key 4.5,6
14	850-0040	2	Washer. Lock - Spring (1/4) - Key 4.5,6
15	120-0394	1	Pump. Oil - Key 4.5,6
16	120-0151	1	Kit. Gasket - Oil Pump
17	120-0261	1	Tube. Oil - Key 4.5,6

VIBRATION MOUNTS

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	MOUNT, VIBRATION - Key 1 Only		
	402-0224	2	Engine End - For Replacement Order 402-0265 Kit
	402-0225	2	Generator End - For Replacement Order 402-0261 Kit
2	402-0265	1	Kit, Vibration Mounts Key 2-6 (Includes Items 3-7)
3	114-0022	4	Screw. Cap - Hex Head (Special)
4	850-0046	4	Washer. Lock - Spring (5/16")
5	526-0041	4	Washer. Flat (21/64" ID x 1" OD x 1/16" Thk)
6	526-0076	4	Washer. Flat (11/32" ID x 1-1/2" OD x 1/16" Thk)
7	402-0251	4	Mount. Vibration
8	402-0389	4	Strap. Restraining Key 2-6

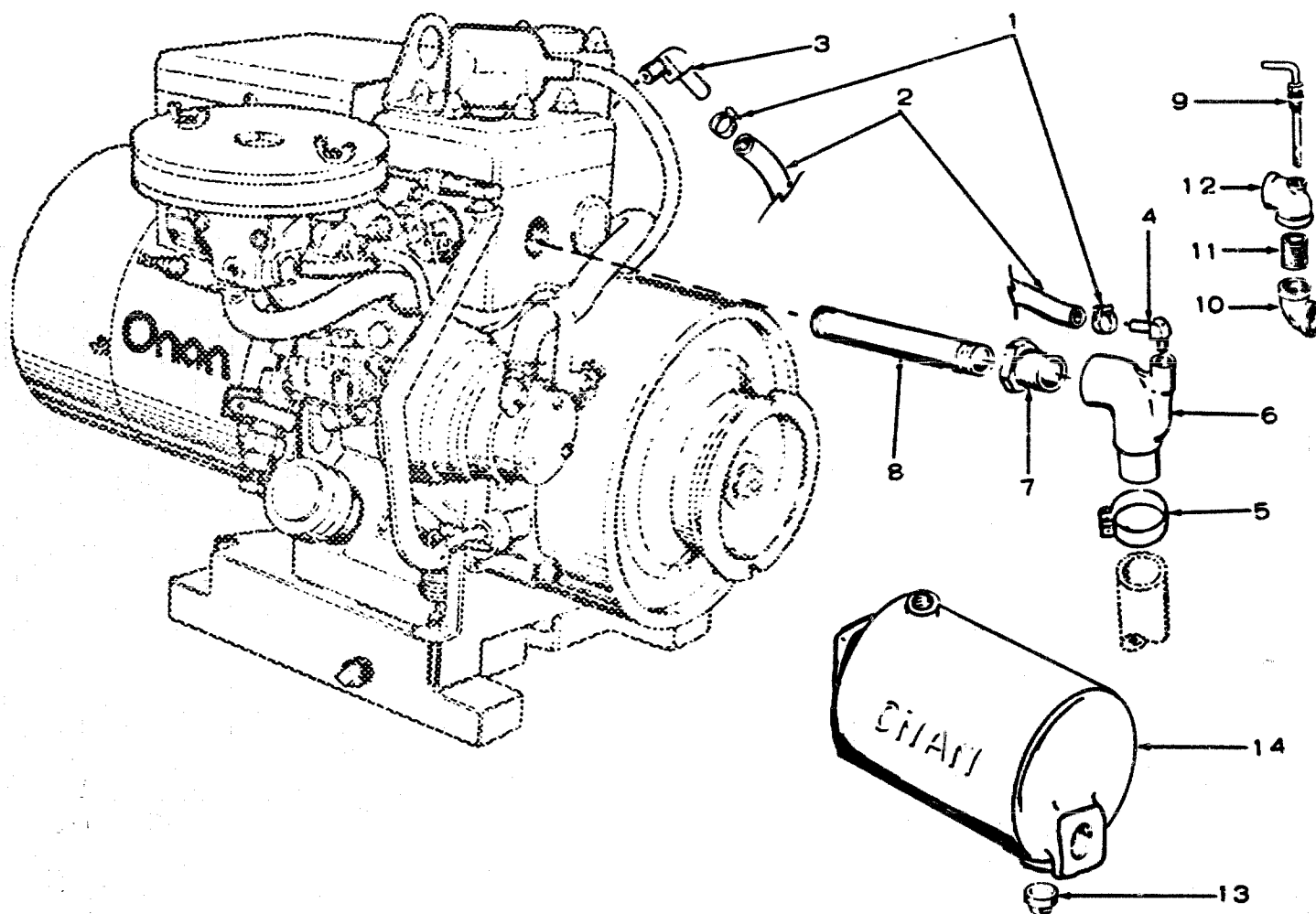


ANTI-FLICKER ASSEMBLY



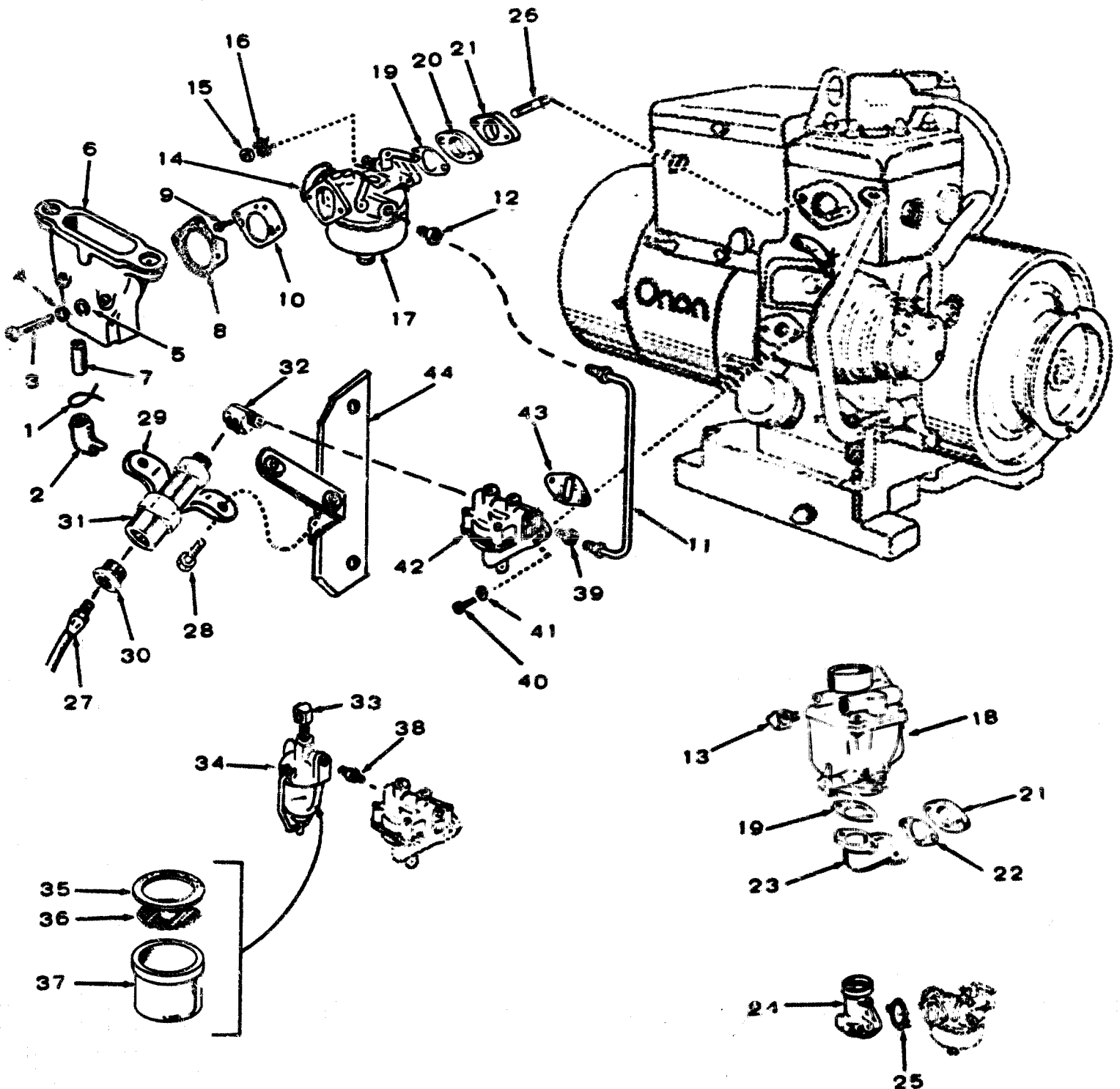
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
ANTI-FLICKER ASSEMBLY - Key 1.2			
1	815-0187	1	Screw, Machine - Round Head (#10-32 x 1-1/4")
2	166-0254	1	Cover
3	332-0529	1	Terminal, Solderless (Female) On Lead to Resistor
4	812-0061	1	Screw, Machine - Round Head (#6-32 x 3/8")
5	854-0006	1	Washer, Lock - Internal Tooth (#6)
6	332-0527	1	Terminal, Solderless (Male)
7	526-0047	1	Washer, Flat - Brass (5/32" ID x 5/16" OD x 1/32" Thk)
8	860-0006	1	Nut, Hex (#6-32)
9	812-0075	1	Screw, Machine - Round Head (#8-32 x 1/4")
10	856-0002	1	Washer, Lock - External Internal Tooth (#8)
11	312-0019	1	Capacitor - 0.5 MFD, 300 VDC
12	800-0003	1	Screw, Cap - Hex Head (1/4-20 x 5/8")
13	526-0063	1	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
14	160-0478	1	Point Set
15	160-0447	1	Plunger Assembly - Includes Guide Plunger and Diaphragm
16	160-0461	1	Gasket
17	813-0112	1	Screw, Machine - Round Head (#10-32 x 2-1/2")
18	870-0053	1	Nut, Hex (#10-32)
19	853-0008	1	Washer, Lock - External Tooth (#10)
20	304-0014	2	Washer, Dished - Resistor Centering
21	RESISTOR, FIXED, WIRE WOUND		
	304-0321	1	Spec A - G (2.5 Ohm, 25 Watt)
	304-0168	1	Begin Spec H (1.5 Ohm, 25 Watt)
22	304-0304	1	Bracket, Mounting - Resistor

EXHAUST SYSTEM



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503-0465	2	Clamp, Hose
2	503-0633	1	Hose, Rubber (1/2" ID)
3	502-0304	1	Elbow, Hose - Brass (1/4 NPT x 1/2" Hose)
4	502-0302	1	Elbow, Hose - Brass (3/8 NPT x 1/2" Hose)
5	503-0365	1	Clamp, Hose
6	155-1058	1	Elbow, Exhaust with Injection Port
7	505-0297	1	Bushing, Reducer (1-1/4 NPT to 3/4" NPT)
8	505-0268	1	Nipple, Pipe (3/4 NPT x 9" Lg) (NOTE: Length of Nipple may vary with Installation Requirements)
9	154-0894	1	Tube, Water Injection - Used on Some Early Models
10	505-0493	1	Elbow, Pipe (1-1/4 NPT x 90°) Galv.
11	505-0625	1	Nipple, Pipe - Close (1-1/4 NPT x 1-5/8") Galv.
12	505-0485	1	Elbow, Pipe With Injection Tube Port Used on some early models
13	505-0110	1	Plug, Pipe - Square Head (3/8" NPT) Muffler Drain
14	155-0234	1	Muffler, Exhaust - Marine (With Water Injection Tube Port)

FUEL SYSTEM



FUEL SYSTEM

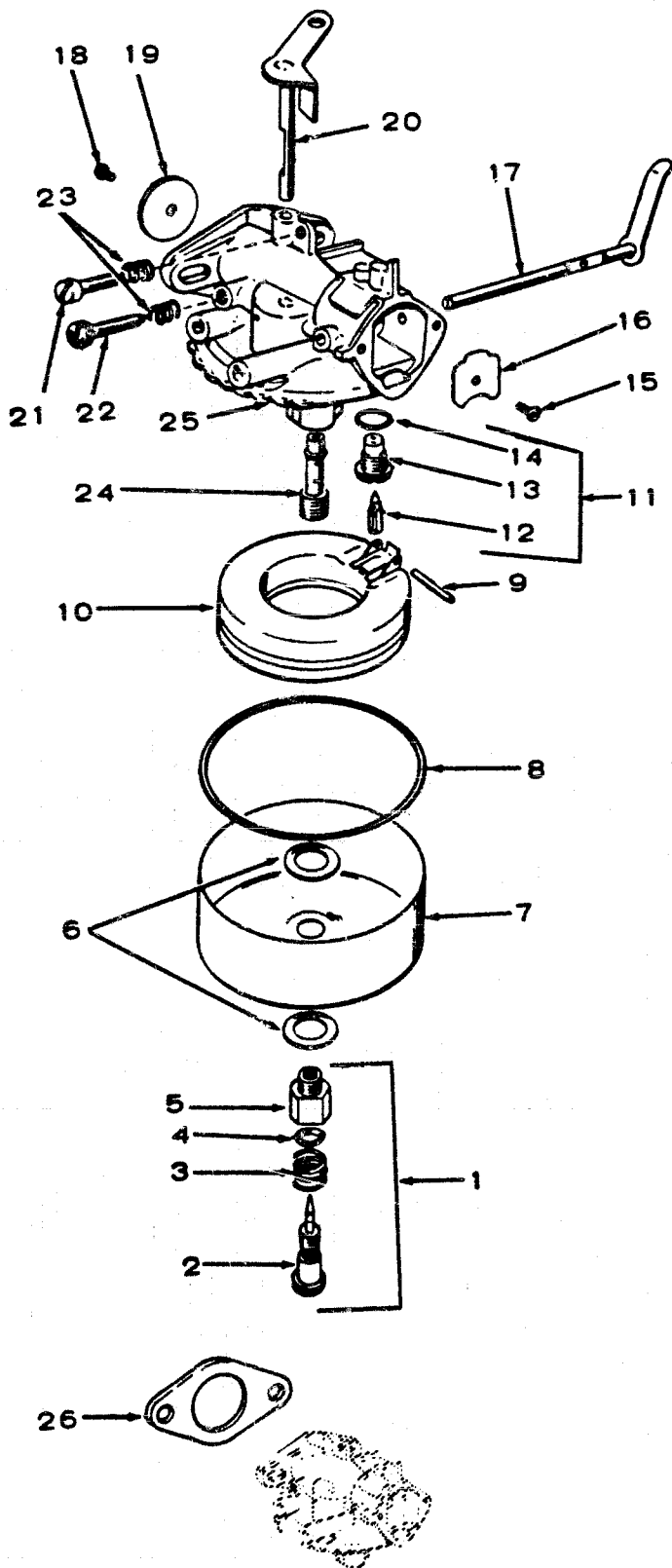
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	503-0170	2	Clamp, Loop - Breather Hose
2	BREATHER HOSE		
	503-0557	1	Begin Spec L - All Keys (7/16 ID x 4-3/32" Long)
	503-0736	1	Key 4.5 - Spec A-K (5/16 ID x 6-3/4" Long)
	503-0299	1	Key 1,2,3 - Spec A-K (5/16 ID x 7-1/2" Long)
3	813-0108	2	Screw, Machine - Round Head (#10-32 x 1-1/2")
4	850-0030	2	Washer, Lock - Spring (#10)
5	526-0008	2	Washer, Flat (13/64" ID x 7/16" OD x 1/32" Thk)
6	ADAPTER (Includes Spark Arresting Breather Tube)		
	140-0932	1	Begin Spec M
	140-0856	1	Spec L Only
7	123-0893	1	Tube, Breather - Spark Arresting (Includes with Adapters)
8	GASKET		
	140-0921	1	Begin Spec M
	140-0585	1	Spec L Only
9	814-0225	2	Screw, Machine - Flat Head SST (#8-32 x 3/8")
10	MOUNTING PLATE, ADAPTER		
	140-0979	1	Begin Spec M
	140-0856	1	Spec L Only
11	LINE, FUEL		
	149-1110	1	Begin Spec M
	149-0561	1	Spec L Only
	149-0677	1	Key 1,2,3 - Spec A-K
	149-0561	1	Key 4.5 - Spec A-K
12	502-0003	1	Connector, Pipe - Inverted Male - Key 4.5,6
13	502-0002	1	Elbow, Pipe - Inverted Male Key 1,2,3
14		1	Choke, Electric (See Separate Group for Parts)
15	868-0001	2	Nut, Hex (1/4-28)
16	853-0013	2	Washer, Lock - External Tooth (1/4")
17	CARBURETOR GASOLINE (See Separate Group for Parts) (Includes Mtg. Gasket)		
	146-0093	1	£Begin Spec M
	143-0075	1	£Key 1,2,3 - Spec L Only
	143-0075	1	£Key 4.5 - Spec A-L
18	CARBURETOR, GASOLINE (See Separate Group for Parts) (Includes Mtg. Gasket)		
	142-0311	1	Key 1,2,3 - Spec A-K
19	141-0078	1	Gasket
20	145-0469	1	Plate, Support - Carburetor
21	145-0110	1	Spacer, Mounting - Carburetor
22	145-0063	1	Gasket
23	142-0310	1	Manifold, Intake - Key 1,2,3 Spec A-K

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
24	140-0446	1	Adapter, Intake - Key 4,5 Spec A-K
25	145-0111	1	Gasket, Key 4.5 - Spec A-K
26	STUD		
	520-0632	2	Begin Spec M (1/4-28 x 1/4-20 x 1-1/2")
	520-0363	2	Key 4,5 - Spec A-L (1/4-28 x 1/4-20 x 1-9/16")
	520-0024	2	Key 1,2,3 - Spec A-L (1/4-28 x 1/4-20 x 1-3/16")
27	501-0009	1	Line, Fuel - Flexible (36")
28	821-0005	2	Screw, Cap - Locking Hex Head (#10-32 x 1/2")
29	149-1561	1	Clamp, Retaining - Fuel Filter Begin Spec R
30	502-0029	1	Bushing, Pipe - Brass (1/4 NPT x 1/8 NPT) - Begin Spec R - S/N G 770248154
31	149-1545	1	Filter, Fuel - Begin Spec R S/N G770248154
32	502-0099	1	Elbow, Pipe - Street - Begin Spec R S/N G770248154 (1/4 NPT x 1/8 NPT)
33	502-0020	1	Elbow, Pipe - Street Spec A-R - Through S/N G 770248153
34	149-0282	1	Filter, Fuel - Spec A-R Through S/N G 770248153
35	149-0149	1	Gasket - Filter Bowl
36	149-0202	1	Screen - Fuel Filter
37	149-0313	1	Bowl, Metal - Fuel Filter
38	502-0082	1	Nipple, Hex - Spec A-R Through S/N G 770248153
39	502-0003	1	Connector, Pipe - Inverted Male
40	815-0111	2	Screw, Machine - Fillister (1/4-20 x 5/8")
41	526-0063	2	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
42	149-0693	1	*Pump, Fuel (Includes Mtg. Gasket)
43	149-0003	1	Gasket
44	149-1564	1	Bracket, Support - Fuel Filter - Begin Spec R

£ - No Longer Available, for Complete Replacement
Order Kit No. 146-0297 which includes a 146-0093
Carburetor.

* - For Complete Replacement, Order Kit 149-1784,
which includes a 149-0693 Fuel Pump

CARBURETOR PARTS (146-0093)



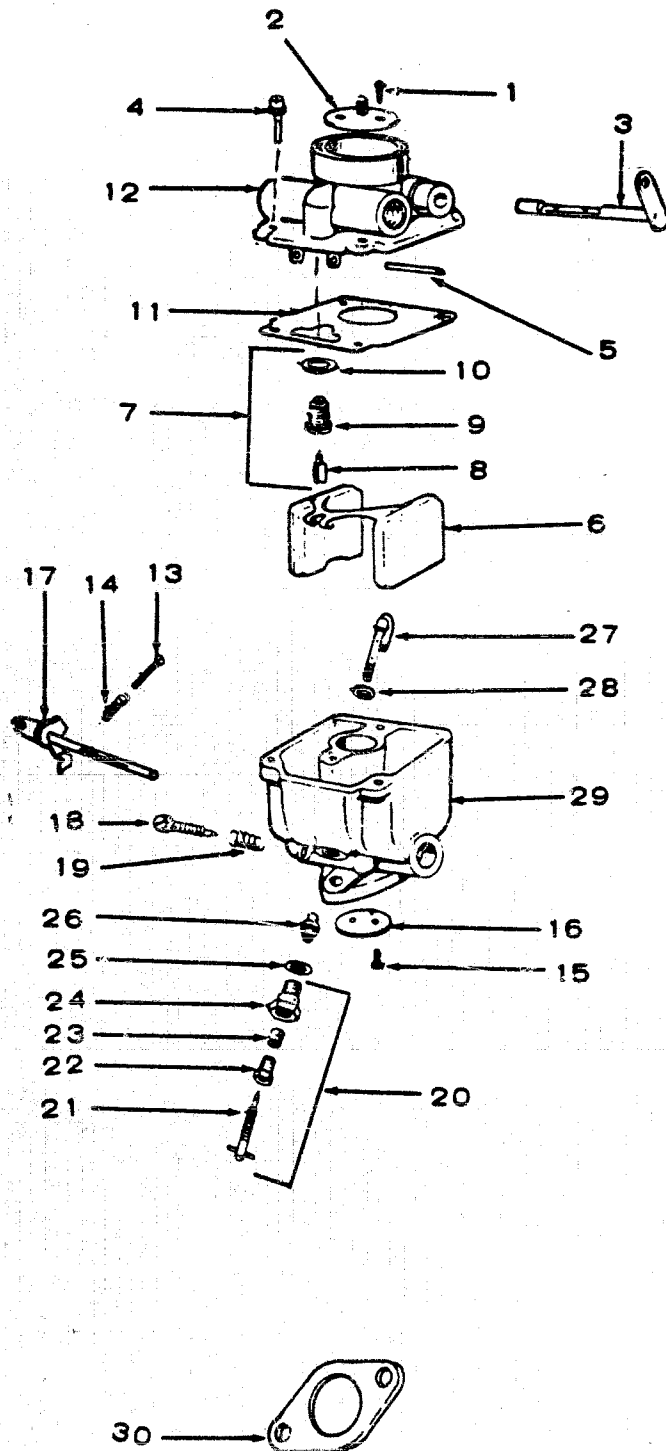
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	146-0093	1	£Carburetor, Gasoline
	146-0123	1	Kit, Repair (Includes Parts Marked *)
	146-0124	1	*Kit, Gasket (Includes Parts Marked †)
1	146-0102	1	*Needle Assembly, Power (Includes Items 2-5)
2		1	Needle, Power
3	146-0117	1	Spring
4	146-0120	1	Seal, "O" Ring
5		1	Bushing, Reducer
6		2	†Gasket
7	146-0118	1	Bowl, Fuel
8		1	Gasket, Fuel Bowl
9	146-0111	1	*Shaft, Float
10	146-0110	1	Float, Fuel
11	146-0115	1	*Valve Assembly, Fuel (Includes Items 12 - 14)
12		1	Needle, Valve
13		1	Seat, Valve
14		1	†Gasket - Fuel Valve
15	146-0109	1	Screw, Machine - With Lockwashers
16	146-0104	1	Plate, Choke
17	146-0107	1	Shaft, Choke
18	146-0109	1	Screw, Machine - With Lockwasher
19	146-0119	1	Plate, Throttle
20	146-0112	1	Shaft, Throttle
21	146-0122	1	Screw, Machine - Throttle Stop
22	146-0116	1	*Needle - Idle Adjustment
23	146-0186	2	Spring
24	146-0113	1	Nozzle, Fuel
25		1	Body, Carburetor
26	141-0075	1	†Gasket - Carburetor Mounting

* - Included in Repair Kit.

† - Included in Gasket Kit.

£ - No Longer Available, For Replacement Order Kit #146-0297.

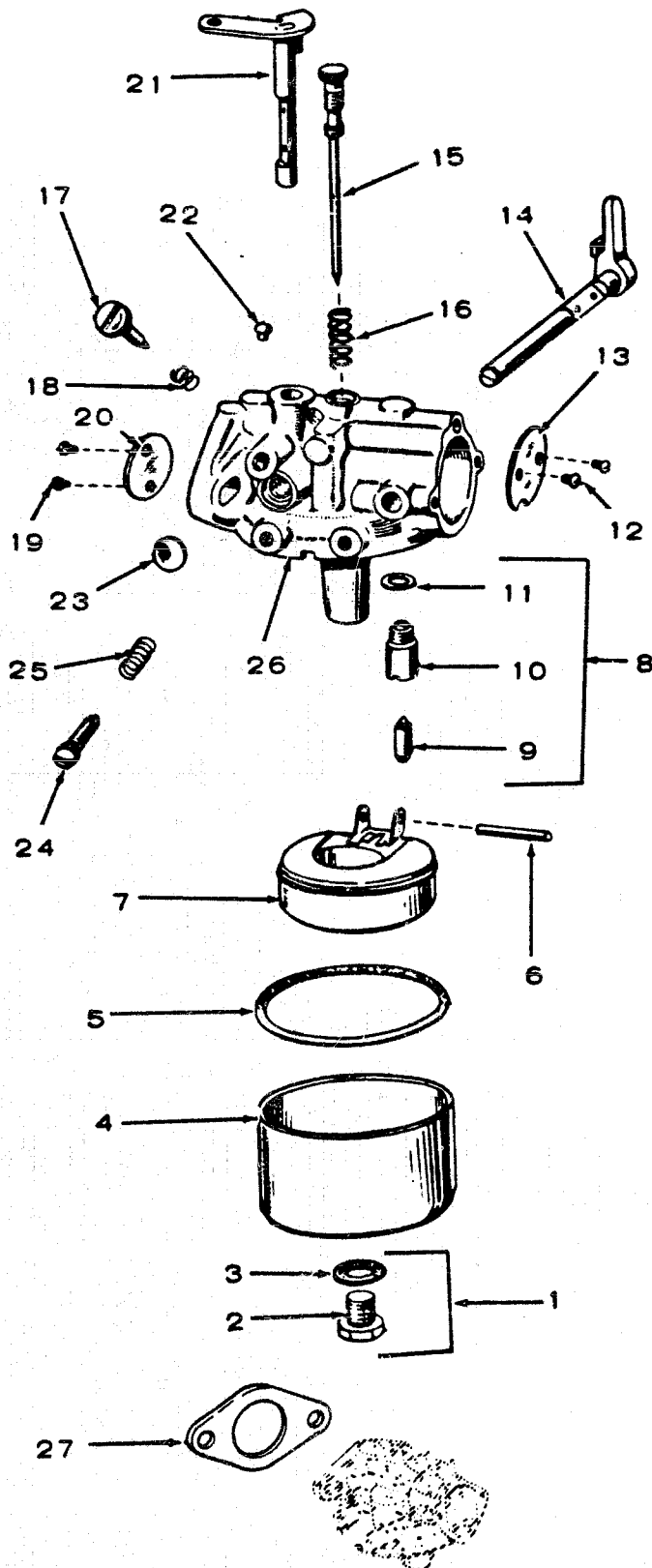
CARBURETOR PARTS (142-0311)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	142-0311	1	Carburetor, Gasoline
	142-0414	1	Kit, Repair (Includes Parts Marked *)
	142-0033	1	*Kit Gasket (Includes Parts Marked †)
1	815-0091	2	*Screw, Machine - Fillister Head with Lockwasher (#4-40 x 3/16")
2	142-0037	1	Plate, Choke
3	142-0183	1	Shaft, Choke
4	815-0103	3	Screw, Machine - Fillister Head (#10-24 x 1/2")
5	142-0039	1	*Shaft, Float
6	142-0361	1	Float, Fuel
7	142-0049	1	*Valve Assembly, Fuel (Includes Items 8 - 10)
8		1	Needle, Valve
9		1	Seat, Valve
10	148-0017	1	†Gasket
11	142-0031	1	†Gasket - Cover to Body
12	142-0205	1	Cover
13	815-0106	1	Screw, Machine - Fillister Head (#6-32 x 3/4")
14	142-0035	1	Spring, Throttle Stop Screw
15	142-0026	2	*Screw - Throttle Plate
16	142-0025	1	Plate, Throttle
17	142-0316	1	*Shaft, Throttle
18	142-0040	1	*Needle - Idle Adjustment
19	142-0282	1	Spring - Idle Adjustment Needle
20	142-0042	1	Power Needle (Includes Items 21-24)
21	142-0041	1	Needle - Power Adjustment
22	142-0045	1	Retainer, Packing
23	142-0206	1	Packing - Adjusting Needle
24	142-0046	1	*Retainer - Power Adjustment
25	148-0017	1	†Gasket
26	142-0290	1	Nut, Nozzle
27	142-0285	1	Nozzle, Fuel
28	142-0032	1	†Gasket, Nozzle
29		1	Body, Carburetor
30	141-0078	1	†Spacer - Carburetor Mounting

* - Included in Repair Kit.
† - Included in Gasket Kit.

CARBURETOR PARTS (143-0075)



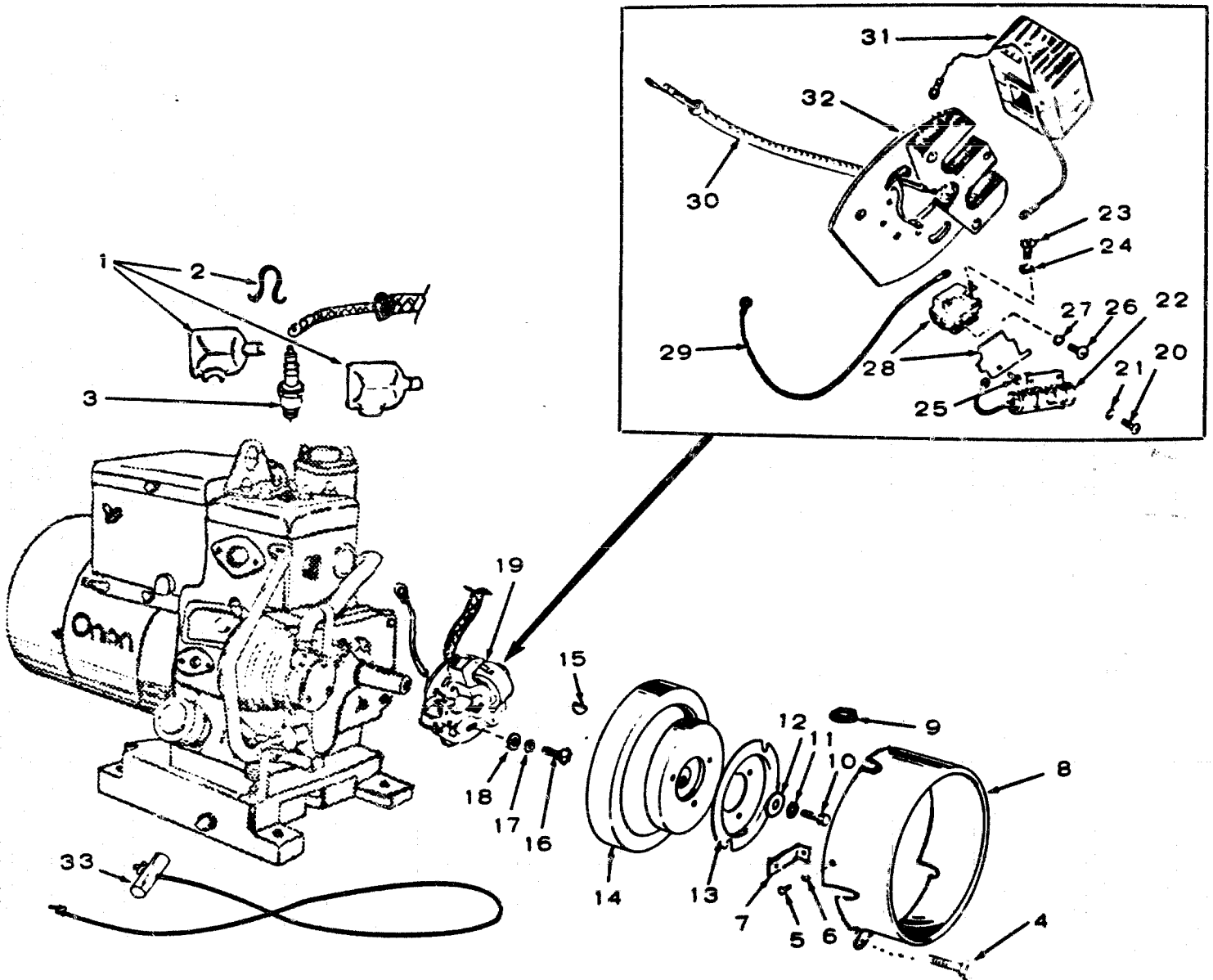
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	143-0075	1	£Carburetor, Gasoline
	143-0081	1	Kit, Repair (Includes Parts Marked *)
	143-0080	1	*Kit, Gasket (Includes Parts Marked †)
1	143-0118	1	Screw, Cap and Gasket
2		1	Screw, Cap
3	143-0036	1	†Gasket
4	143-0119	1	Bowl, Fuel
5	143-0077	1	†Gasket - Fuel Bowl
6	141-0703	1	Shaft, Float
7	143-0105	1	Float, Fuel
8	143-0341	1	*Valve Assembly, Fuel (Includes Items 9 - 11)
9		1	Needle, Valve
10		1	Seat, Valve
11	143-0015	1	†Gasket - Fuel Valve
12	812-0014	2	*Screw, Machine - Round Head Brass (#3-48 x 3/16")
13	143-0099	1	Plate, Choke
14	143-0100	1	Shaft, Choke
15	143-0078	1	*Needle - Speed Adjustment
16	143-0114	1	Spring - Adjustment Needle
17	143-0109	1	Screw, Idle Adjustment
18	143-0112	1	Spring - Idle Adjustment Screw
19	812-0014	2	*Screw, Machine - Round Head Brass (#3-48 x 3/16")
20	143-0097	1	Plate, Throttle
21	143-0098	1	Shaft, Throttle
22	143-0030	1	Plug - Idle Passage
23	143-0110	1	Plug, Expansion
24	143-0115	1	Screw - Throttle Stop
25	143-0111	1	Spring - Throttle Stop Screw
26		1	Body, Carburetor
27	145-0110	1	†Spacer - Carburetor Mounting

* - Included in Repair Kit.

† - Included in Gasket Kit.

£ - No Longer Available. For Replacement Order Kit #146-0126.

IGNITION SYSTEM



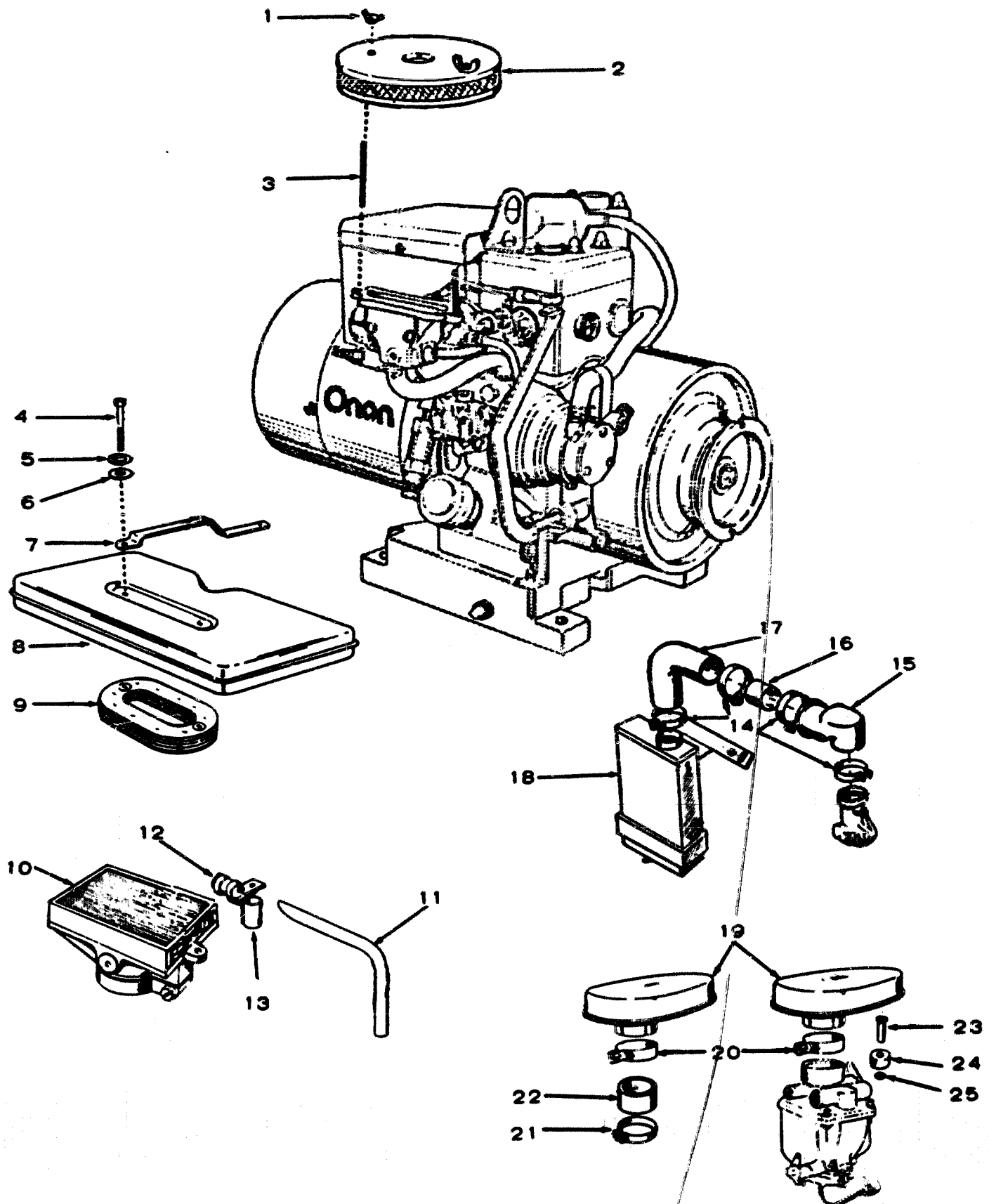
IGNITION SYSTEM

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	167-0067	1	Shield Assembly - Spark Plug (Includes Clamp)
2	167-0064	1	Clamp, Retaining - Shield
3	PLUG, SPARK		
	167-0241	1	Standard Type
	167-0237	1	Resistor Type
4	821-0004	3	Screw, Self-locking Hex Washer Head (#10-32 x 5/16")
5	800-0003	1	Screw, Cap - Hex Head (1/4-20 x 1/2")
6	850-0040	1	Washer, Lock - Spring (1/4")
7	160-0237	1	Bracket, Support - Flywheel Cover
8	160-0528	1	Cover, Flywheel
9	508-0021	1	Grommet, Rubber
10	104-0237	1	Screw, Cap - Hex Head (Special)
11	850-0055	1	Washer, Lock - Spring (7/16")
12	WASHER - FLYWHEEL MOUNTING		
	104-0304	1	Used Up to Serial #28B581638 During Spec A (Special)
	526-0017	1	Used Beginning Serial #28B581639 during Spec A (15/32" ID x 1-1/4" OD x 1/4" Thk)
13	SHEAVE, ROPE		
	160-0233	1	Used Up to Serial #28B581638 During Spec A
	192-0261	1	Used Beginning Serial #28B581639 During Spec A
14	FLYWHEEL (Includes Magnets)		
	160-0564	1	Used up to Serial #28B581638 During Spec A; Not Available Order Current Flywheel, Sheave and Mounting Hardware
	160-0604	1	Used Beginning Serial #28B581639 During Spec A
15	515-0113	1	Key, Woodruff
16	821-0018	2	Screw, Self-locking Hex Washer Head (1/4-20 x 5/8")
17	850-0040	2	Washer, Lock - Spring (1/4")
18	526-0214	2	Washer, Flat (17/64" ID x 1/2" OD x 1/16" Thk)
19	160-0487	1	Magneto Assembly (Includes Items 20-32)
20	812-0075	1	Screw, Machine - Round Head (#8-32 x 1/4")
21	854-0007	1	Washer, Lock - Internal Tooth (#5)
22	312-0033	1	Capacitor (.02 MFD, 300 VDC)
23	812-0059	1	*Screw, Machine - Round Head (#6-32 x 1/4")
24	853-0003	1	*Washer, Lock - External Tooth (#6)
25	815-0122	1	*Screw, Tapping - Hex Head (#6-32 x 1/2")
26	812-0077	1	*Screw, Machine - Round Head (#6-32 x 3/8")
27	850-0025	1	Washer, Lock - Spring (#6)
28	160-0540	1	Point Set (Includes Parts Marked *)
29	336-0345	1	Lead, Electrical
30	167-1272	1	Cable, Spark Plug - Shielded
31	160-0155	1	Coil, Magneto
32	160-0454	1	Plate and Poleshoe Magneto
33	192-0023	1	Rope, Starting - With Handle

* - Parts Included in 160-0540 Point Set.

933-0220 (MARCH 1982)

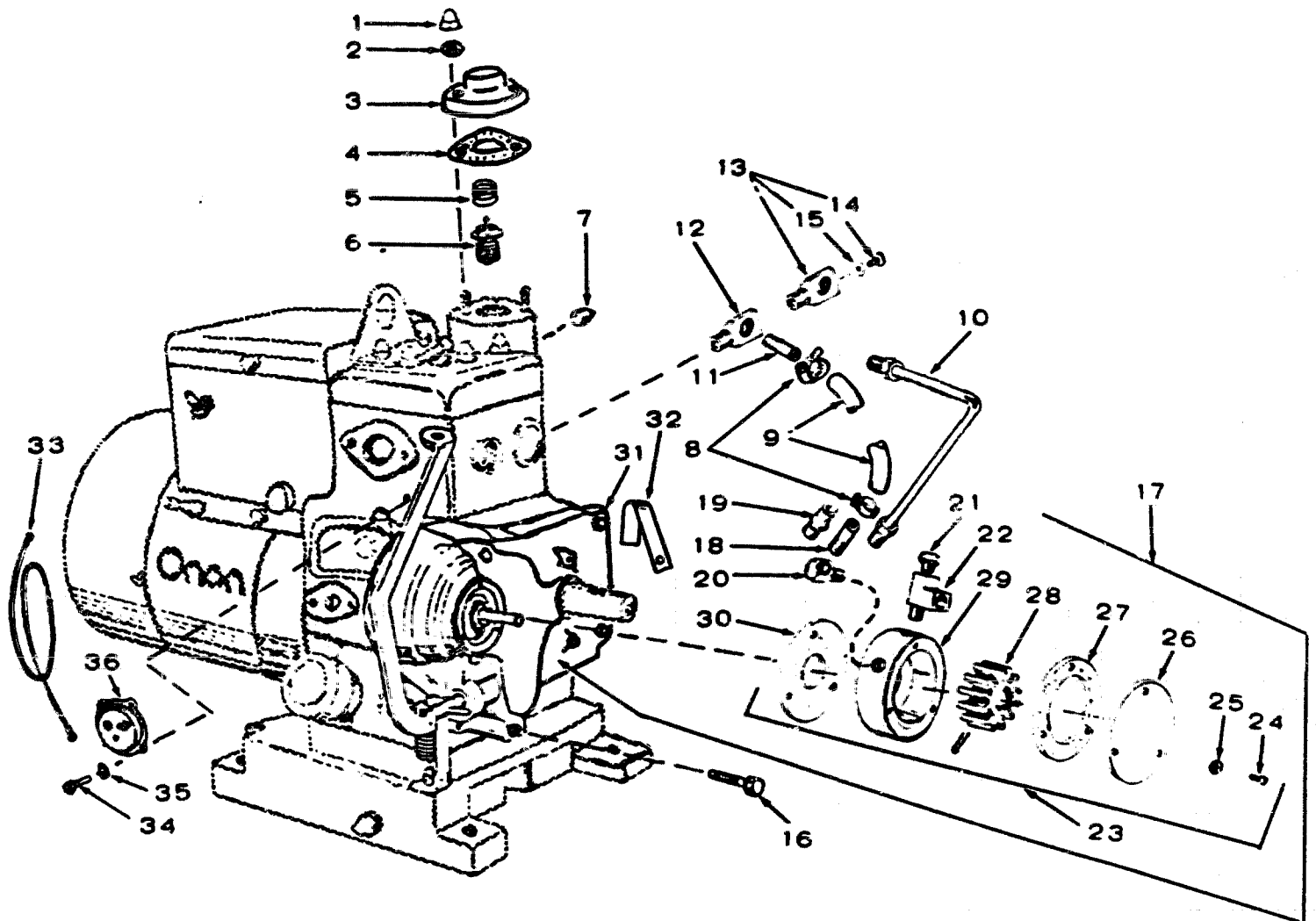
AIR CLEANER - FLAME ARRESTER



AIR CLEANER - FLAME ARRESTER

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	865-0020	2	Nut, Wing (1/4-20)
2	140-1457	1	Arrester, Flame - Begin Spec R - Key 6
3	520-0757	2	Stud (1/4-20 x 2")
4	800-0720	2	Screw, Cap - Hex Head Corrosion Resistor Steel (Special)
5	850-0040	2	Washer, Lock - Spring (1/4")
6	526-0021	2	Washer, Flat (17/64" ID x 3/4" OD x 1/16" Thk)
7	140-1166	1	Bracket, Support - Resonator Spec L Thru P, Key 1-5
8	RESONATOR		
	140-0830	1	Spec L Only, Key 1-5
	140-0976	1	Spec M-P, Key 1-5
9	140-0802	1	Arrester, Flame Spec L - P, Key 1-5
10	FLAME ARRESTER -		Spec K Only
	145-0263	1	Key 1-3
	145-0082	1	Key 4.5
11	145-0346	1	Adapter, Breather Hose Spec K Only, Key 1-5
12	332-0050	1	Clamp, Loop - Spec K Only Key 1-5
13	145-0347	1	Spacer - Spec K Only Key 1-5
14	503-0280	4	Clamp, Loop - Spec G-J Key 4.5
15	145-0079	1	Inlet, Air - Rubber Spec G-J, Key 4.5
16	140-0211	1	Sleeve, Hose - Spec G-J Spec 4.5
17	ELBOW, HOSE -		Key 4.5 Only
	503-0480	1	Spec G Only
	503-0480	1	Spec H-J Only
18	AIR CLEANER -		Key 4.5 Only
	140-0557	1	Spec G Only
	140-0586	1	Spec H Thru J Only
19	140-0041	1	Air Cleaner - Spec A-J Key 1-3; Spec A-F Key 4.5
20	503-0019	1	Clamp, Loop (Included with 140-0041 Air Cleaner)
21	503-0280	1	Clamp, Loop - Spec A-F Key 4.5
22	503-0363	1	Hose - Spec A-F, (1-1/2" ID x 1-5/16" Long) Key 4.5
23	123-0292	1	Adapter, Breather Hose Spec A-J, Key 1-3; Spec A-F, Key 4.5
24	402-0076	1	Bushing, Rubber - Spec A-J Key 1-3; Spec A-F, Key 4.5
25	851-0009	1	Washer, Retaining - Spec A-J, Key 1-3, Spec A-F, Key 4.5

COOLING SYSTEM



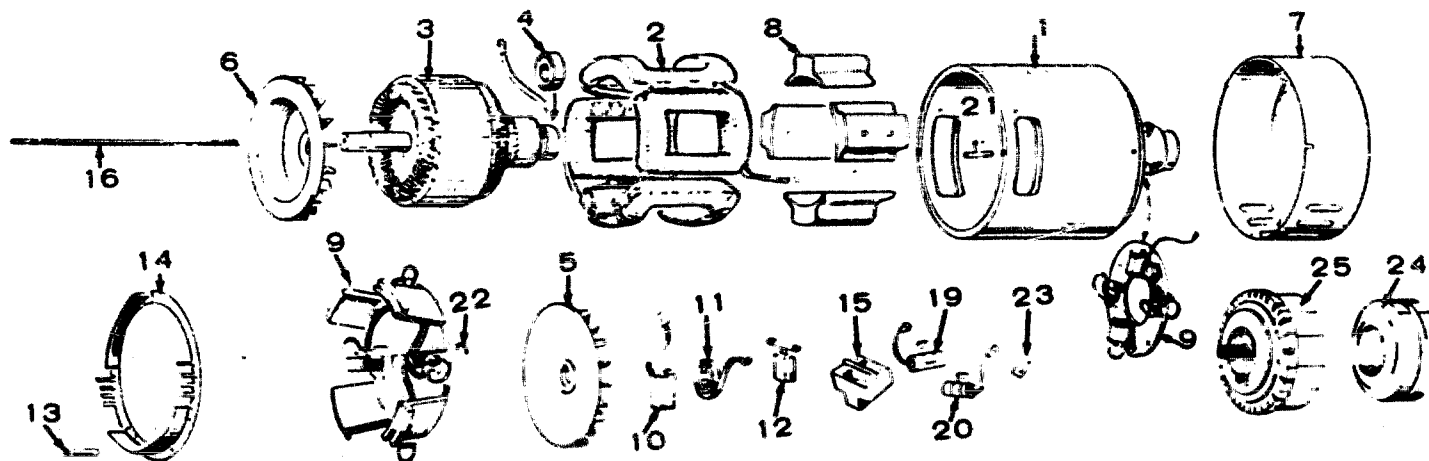
COOLING SYSTEM

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	869-0002	2	Nut, Acorn (5/16-24)	18	502-0432	1	Connector, Hose (Begin Spec M) Useable on Spec H-L
2	526-0065	2	Washer, Flat - Copper (21/64" ID x 9/16" OD x 1/16" Thk)	19	502-0082	1	Nipple, Hex - Pipe to Hose (Spec H-L)
3	309-0301	1	Cover, Thermostat	20	ELBOW		
4	309-0004	1	Gasket		502-0020	1	Pipe - Street (Begin Spec H)
5	309-0088	1	Spring		502-0004	1	Inverted Male (Spec A-G)
6	309-0298	1	Thermostat (Prior to Serial No. 76016187 During Spec S - Also Order 309-0301 Cover)	21	502-0028	1	Plug, Pipe - Brass (1/8 NPT)
7	505-0054	1	Plug, Pipe - Square Head (1/4 NPT)	22	502-0058	1	Tee, Pipe - Brass
8	503-0170	2	Clamp, Hose	23	131-0107	1	Kit, Water Pump
9	503-0449	1	Hose, Water - Flexible (Begin Spec H) (3/8" ID x 12-1/2" Long)	24	811-0105	3	Screw, Machine - Round Head Brass (#10-32 x 1")
10	131-0113	1	Line, Water - Metal (Spec A Through G)	25	526-0071	3	Washer, Flat - Copper (13/64" ID x 3/8" OD x 1/32" Thk)
11	FITTING, HOSE			26	131-0042	1	Cover, Pump
	502-0432	1	Connector, Hose (Begin Spec M) Useable on Spec H Through L	27	131-0044	1	Gasket
	502-0082	1	Nipple, Hex - Pipe to Hose (Spec H Through L)	28	131-0050	1	Impeller (Includes Roll Pin)
12	502-0020	1	Elbow, Pipe - Street (Begin Spec H)	29	131-0045	1	Body, Pump
13	131-0064	1	Elbow, Inverted Male - With Tapped Drain Hole (Includes Screw and Washer)	30	131-0043	1	Gasket
14	811-0096	1	Screw, Machine - Round Head Brass (#10-32 x 1/4")	31	GEARCASE ASSEMBLY - See Separate Group For Parts		
15	526-0071	1	Washer, Flat - Copper (13/64" ID x 3/8" OD x 1/32" Thk)		103-0167	1	Key 1,2,3 - Spec A-K
16	SCREW, CAP - HEX HEAD				103-0211	1	Key 1,2,3 - Begin Spec L
	800-0032	2	5/16-18 x 1-3/4"		103-0211	1	Key 4,5,6
	800-0034	2	5/16-18 x 2-1/4"	32	130-0612	1	Clamp, Hold down - Flexible Waterline (Begin Spec H)
17	ASSEMBLY - WATER PUMP AND GEARCASE			33	334-0028	1	Lead, Electrical - Switch to Control (#16 Wire x 4 Ft. Long)
	131-0108	1	Key 1,2,3 - Spec A-K	34	812-0075	2	Screw, Machine - Round Head (#8-32 x 1-1/4")
	131-0124	1	Key 1,2,3 - Begin Spec L	35	854-0007	2	Washer, Lock - Internal Tooth (#8)
	131-0124	1	Key 4,5,6	36	309-0002	1	Switch, High Coolant Temperature

£ - No Longer Available, For Replacement Order Kit #131-0107 Water Pump Repair and #103-0167 Gearcase Assembly.

GENERATOR ASSEMBLY - 4 POLE TYPE

(Parts Key Nos. 1,2,3)



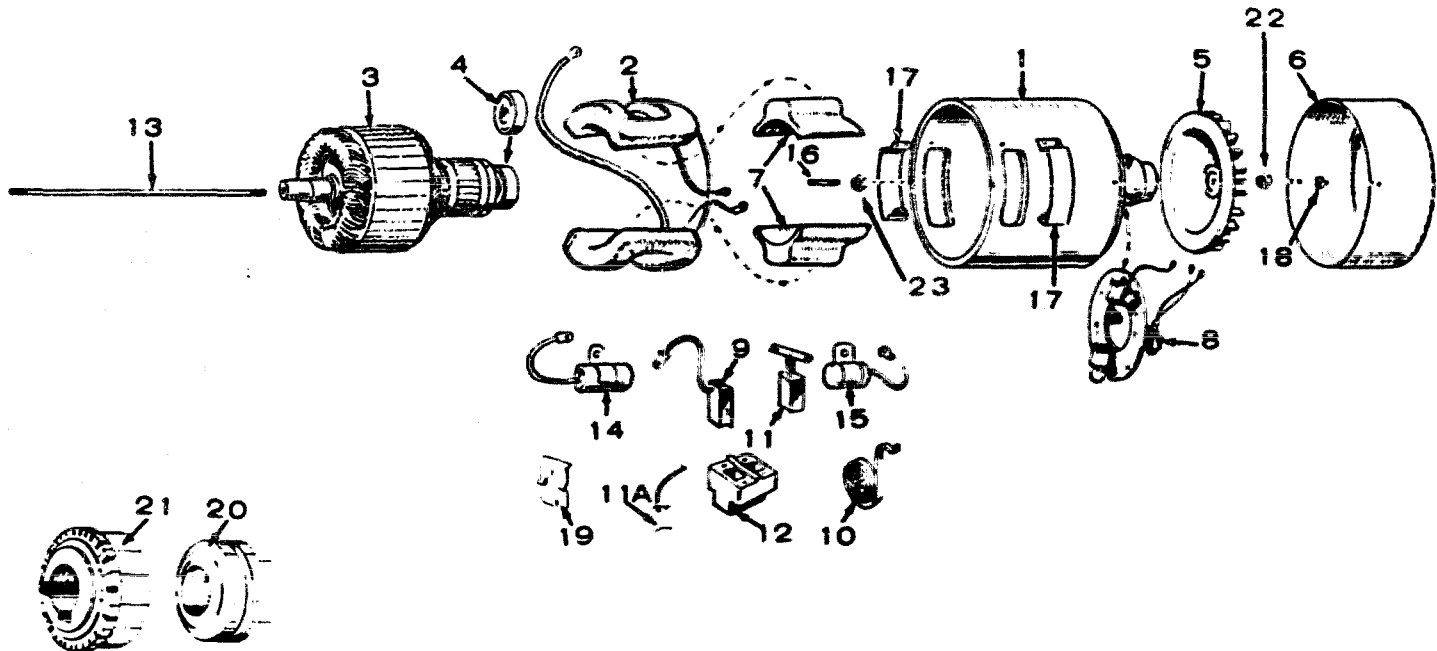
REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	FRAME, GENERATOR - MACHINED & DRILLED		
	210-1449	1	Key 1 - Spec A Through G
	210-1739	1	Begin Spec H
	210-0254	1	Key 2 - Spec A Through G
	210-0332	1	Key 2 - Begin Spec H
	210-0240	1	Key 3 - Spec A Through D (32 Volt Only)
	210-0279	1	Key 3 - Spec E and Spec F (32 Volt Only)
	210-1638	1	Key 3, Begin Spec H (32 Volt Only)
	210-0336	1	Key 3, Begin Spec H (24 Volt Only)
2	COIL ASSEMBLY, FIELD - SET OF 4 COILS, WIRED TOGETHER		
	222-1400	1	Key 1 - Spec A Through G
	222-1573	1	Key 1 - Begin Spec H
	222-1408	1	Key 2
	222-1411	1	Key 3 (32 Volt Only)
	222-1605	1	Key 3 (24 Volt Only)
3	ARMATURE ASSEMBLY		
	201-0677	1	Key 1 (Includes Blower & Bearing) - Spec A Through G
	201-1072	1	Key 1 - Begin Spec H
	201-0794	1	Key 2
	201-0693	1	Key 3 (Includes Blower & Bearing) - Spec A Through G (32 Volt Only)
	201-1093	1	Key 3 - Begin Spec H (32 Volt Only)
	201-1189	1	Key 3 - Begin Spec H (24 Volt Only)
4	510-0047	1	Bearing, Ball - Armature Key 1,3
5	205-0047	1	Blower, Key 1,3 - (Mounts At Engine End) Spec A Through G
6	205-0056	1	Blower, Key 2 - All Specs - Key 1,3 - Begin Spec H
7	COVER, GENERATOR END		
	232-1214	1	Key 1 - Spec A Through G
	232-1214	1	Key 3 - Spec A Through D
	234-0125	1	Key 3 - Spec E Through G
	234-0004	1	Key 2 - Spec A Through G
	234-0127	1	Key 1,2,3 - Begin Spec H
8	SHOE, POLE		
	221-0110	4	Key 1
	221-0111	4	Key 2
	221-0114	4	Key 3

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
9	RIG ASSEMBLY, BRUSH - INCLUDES BRUSHES AND SPRINGS		
	212-0209	1	Key 1
	212-0379	1	Key 2 - Spec A Through G
	212-0386	1	Key 2 - Begin Spec H
	212-0378	1	Key 3 - Spec A Through G
	212-0251	1	Key 3 - Begin Spec H
10	BRUSH, COMMUTATOR		
	214-0041	4	Key 1
	214-0044	4	Key 2
	214-0047	4	Key 3 - Spec A Through G
	214-0009	4	Key 3 - Begin Spec H
11	SPRING, COMMUTATOR BRUSH		
	212-1003	4	Key 1
	212-1003	4	Key 3, Begin Spec H
	212-1105	4	Key 2
	212-1106	4	Key 3 - Spec A Through G
12	214-0059	4	Brush & Spring, Collector Ring - Key 1
13	232-1197	2	Spacer - Mounting Scroll - Key 1, 3 - Spec A Through G
14	234-0007	1	Scroll, Air - Generator - Key 1,3 - Spec A Through G
15	212-1064	2	Guide, Collector Ring Brush - Key 1
16	STUD, ARMATURE THROUGH		
	520-0274	1	Key 1 - Spec A Through G
	520-0056	1	Key 1 - Begin Spec H
	520-0529	1	Key 2 - Spec A Through G
	520-0571	1	Key 2 - Begin Spec H
	520-0275	1	Key 3 - Spec A Through G
	520-0279	1	Key 3 - Begin Spec H
19	312-0017	1	Condenser - 0.5 Mfd - DC Brush
20	312-0058	1	Condenser - 0.1 Mfd - AC Brush - Key 1
21	520-0363	2	Stud, Generator Frame to Engine
22	232-0596	1	Clip, Bearing Stop - Key 3 Spec A Through G
23	232-1557	2	Clip, Generator End Cover (Key Washer)
24	204-0087	1	Collector Ring
25	COMMUTATOR		
	203-0133	1	Key 1
	203-0009	1	Key 2
	203-0111	1	Key 3
	115-0025	2	Nut, Hex (Special) Generator to Engine

NOTE: Resistor mounted in generator for Parts Key No. 1 appears in Anti-Flicker Group.

933-0220 (MARCH 1982)

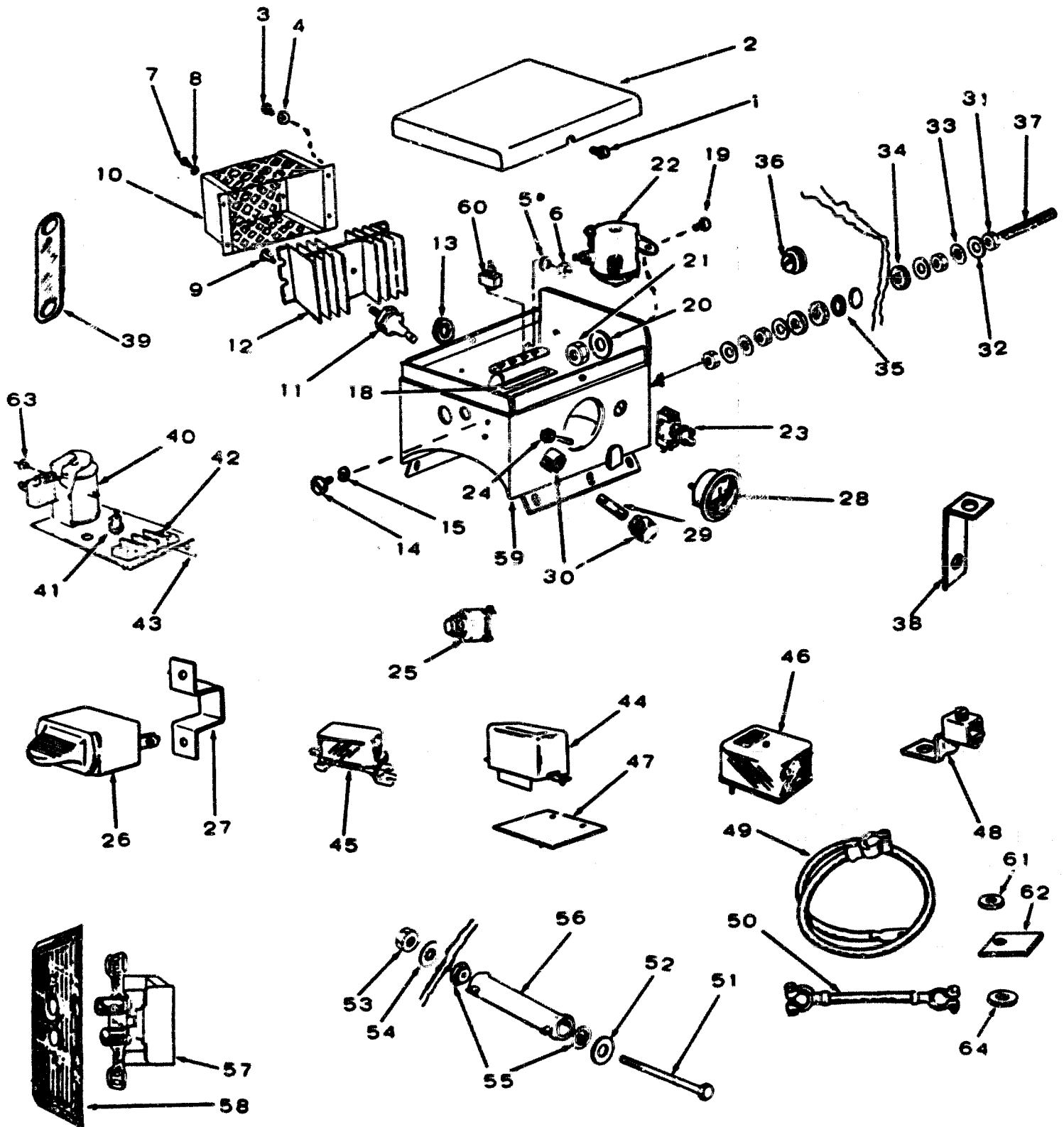
GENERATOR ASSEMBLY—2 POLE TYPE (Parts Key Nos. 4,5 and 6)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	FRAME ONLY (MACHINED & DRILLED)		
			Key 4 and 6
	210-1704	1	Spec A Through G
	210-1719	1	Begin Spec H - Key 6
			Begin Spec R
			Key 5
	210-1701	1	Spec A Through G
	210-1720	1	Begin Spec H
2	COIL ASSEMBLY, FIELD (SET OF 2 COILS)		
	222-1561	1	Spec A Through H
	222-1598	1	Begin Spec J
3	ARMATURE ASSEMBLY (Includes Bearing)		
			Key 4 and 6
	201-1044	1	Spec A Through H
	201-1141	1	Begin Spec J - Key 6
			Begin Spec R
			Key 5
	201-1043	1	Spec A Through H
	201-1140	1	Begin Spec J
			Key 6
	201-1224	1	60 Hertz, 240 Volt
			1 Phase - 30 MAJ
4	510-0047	1	Bearing, Ball - Armature
5	205-0056	1	Blower, Armature
6	COVER, GENERATOR END		
			Key 4 and 6
	234-0127	1	Spec A Through G
	234-0127	1	Begin Spec H - Key 6
			Begin Spec R
			Key 5
	234-0129	1	Begin Spec A
7	221-0135	2	Shoe, Pole
8	RIG ASSEMBLY, BRUSH (Includes Brushes and Springs)		
	212-0277	1	Key 4 and 6
	212-0273	1	Key 5
9	214-0070	2	Brush, Commutator
10	212-1011	2	Spring, Commutator Brush

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
11	BRUSH, COLLECTOR RING - Spec A Through H		
	214-0059	4	Key 4
	214-0059	6	Key 5
11A	BRUSH, COLLECTOR RING - Begin Spec J		
	214-0072	2	Key 4 and 6
	214-0073	3	Key 5
12	GUIDE, SLIP RING BRUSH - Spec A Thru H		
	212-1064	2	Key 4
	212-1162	1	Key 5
13	STUD, ARMATURE THROUGH		
	520-0285	1	Key 4 and 6
	520-0563	1	Key 5
14	CONDENSER, DC - 0.5 MFD		
			Key 4 and 6
	312-0027	1	Spec A Through G
			Also Spec R & S, Key 6
	312-0017	1	Begin Spec H - Key 6
			Begin Spec R
	312-0017	1	Key 5
15	CONDENSER, AC - 0.1 MFD		
	312-0058	1	Key 4 and 6
	312-0058	2	Key 5
16	STUD, GENERATOR FRAME TO ENGINE		
	520-0363	4	1/4 x 1-9/16" Lg
			(1/2 NC x 1 1/2 NF)
	520-0632	4	1/4 x 1-1 1/2" Lg
			(1 1/2 NC x 1 1/2 NF)
17	COVER, GENERATOR FRAME AIR OPENING		
	234-0124	2	Spec A Through G
	234-0119	2	Begin Spec H
18	232-1557	2	Clip, Generator End Cover
19	212-1105	2	Spring & Support Assembly
			AC Brush - Begin Spec J
20	COLLECTOR RING		
	204-0087	1	Key 4 and 6
	204-0089	1	Key 5
21	203-0133	1	Commutator
22	104-0091	1	Nut, Hex (Special)
23	115-0025	4	Nut, Hex (Special) - Generator Frame

CONTROL ASSEMBLY



CONTROL ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION	REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	813-0098	2	Screw, Machine - Round Head (#10-32 x 3/8")	38	332-0523	1	Jumper, Terminal - Solenoid Key 1,4,5 Spec A-G
2	COVER			39	332-0592	1	Jumper, Ground - Key 1
	301-1060	1	Spec A-G	40	RELAY - START DISCONNECT		
	301-1858	1	Begin Spec H		307-1978	1	Key 4,5 - Spec A-G
3	812-0077	4	Screw, Machine - Round Head (#8-32 x 3/8")		307-1978	1	Key 4,5,6 - Begin Spec H
4	853-0005	4	Washer, Lock - External Tooth (#8)	41	305-0235	1	Diode, Rectifier - Key 4,5 Spec A-H
5	850-0025	4	Washer, Lock - Spring (#8)	42	332-0609	1	Block, Terminal - Key 4,5 Spec A-H
6	860-0008	4	Nut, Hex (#8-32)	43	301-1829	1	Bracket, Mounting - Key 4,5 Spec A-H
7	809-0035	4	Screw, Tapping - Round Head (#8 x 3/4")	44	307-0496	1	Relay - Reverse Current Key 3 - Spec F-M (32 Volt)
8	853-0005	4	Washer, Lock - Spring (#8)	45	307-0180	1	Relay - Reverse Current - Key 1
9	870-0196	4	Nut, Insulating	46	RELAY - REVERSE CURRENT		
10	301-3395	1	Box, Protective - Heat Sink - Key 3, Begin Spec N		307-0144	1	Key 2: Spec A-G
11	358-0038	1	Diode, Rectifier - Key 3, Begin Spec N		307-1976	1	Key 3: Spec A-E (32 Volt)
12	363-0057	1	Heat Sink - Key 3, Begin Spec N		358-0039	1	Key 3: Begin Spec H (24 Volt)
13	508-0109	1	Grommet	47	301-0592	1	Plate, Insulator Key 2: Spec A-G
14	812-0077	2	Screw, Machine - Round Head (#8-32 x 3/8")				Key 3: Begin Spec F
15	850-0025	2	Washer, Lock - Spring (#8)	48	332-0142	1	Terminal, Ground - Key 4,5,6
16	812-0061	2	Screw, Machine - Round Head (#6-32 x 3/8")	49	416-0077	2	Cable, Battery (28")
17	332-0222	1	Terminal Block	50	416-0004	1	Cable, Battery - Jumper (7")
18	332-0198	1	Bracket, Mounting - Terminal Block	51	813-0118	1	Screw, Cap - Hex Head (#10-32 x 5")
19	813-0098	2	Screw, Machine - Round Head (#10-32 x 3/8")	52	526-0012	1	Washer, Flat (1" ID x 3/4" OD x 1/32" Thk)
20	856-0003	2	Washer, Lock - External Internal Tooth (#10)	53	861-0008	1	Nut, Hex (#10-32)
21	870-0053	2	Nut, Hex (#10-32)	54	854-0010	1	Washer, Lock - Internal Tooth (#10)
22	SOLENOID, START			55	304-0015	2	Washer, Centering
	307-1046		Key 1,2,4,5,6	56	RESISTOR, WIRE WOUND		
	307-0061	1	Key 3		304-0268	1	Adjustable - Key 1 (10 Ohm, 50 Watt)
23	308-0002	1	Switch, Toggle - Key 1 (Hi-Low Charge Rate)		304-0002	1	Key 4,5 - Spec A-H (15 Ohm, 50 Watt)
24	SWITCH, TOGGLE - START/STOP				304-0046	1	Key 4,5,6 - Begin Spec J (10 Ohm, 50 Watt)
	308-0154	1	Key 1,4,5,6 - Begin Spec H	57	308-0053	1	Switch, Push - Remote Start/Stop
	308-0155	1	Key 2,3 - Begin Spec H	58	308-0041	1	Plate, Switch
25	308-0029	1	Switch, Push - Key 2,3 Spec A-G	59	BOX, CONTROL		
26	308-0166	1	Switch, Toggle - Key 2,3 Spec A-G		301-1059	1	Key 1: Spec A-G
27	301-0974	1	Bracket Mounting - Switch Key 1,4,5 - Spec A-G		301-1127	1	Key 2: Spec A-G
28	METER						Key 3: Spec A - E (32 Volt)
	302-1360	1	Ammeter - Key 1		301-1128	1	Key 3: Spec F & G (32 Volt)
	302-1363	1	Ammeter, Key 2,3 (12 & 32 Volt)		301-1823	1	Key 4,5: Spec A-G
	302-1364	1	Ammeter, Key 3 (24 Volt)		301-4659	1	Key 4,5 - Spec H
	193-0006	1	Gauge, Oil Pressure		301-1868	1	Key 2: Begin Spec H - Key 3: Spec H-M (32 Volt)
29	321-0146	1	Fuse, Cartridge (10 Amp) - Though Spec R		301-2082	1	Begin Spec S - Key 6
30	321-0175	1	Holder, Fuse - Through Spec R		301-3408	1	Key 3: Begin Spec H (24 Volt, 32 Volt)
	TERMINAL ASSEMBLIES (WHEN USED)				301-4659	1	Key 4,5,6 - Begin Spec J
31	871-0016	6	Nut, Hex - Brass (1/4-20)		301-4660	1	Key 1: Begin Spec H
32	526-0052	7	Washer, Flat - Brass (17/64 ID x 9/16 OD x 1/32" Thk)	60	308-0097	1	Switch, Momentary Contact - Spec R-S Key 6
33	854-0014	5	Washer, Lock - Internal Tooth (1/4")	61	GROMMET - Key 6		
34	508-0018	6	Washer, Insulating - Fiber (1/4" ID x 3/4" OD x 1/16" Thk)		508-0001	1	Rubber, Begin Spec S (3/4 ID x 1-9/32" OD)
35	508-0006	2	Washer, Insulating - Fiber (1/4" ID x 3/8" OD x 3/64" Thk)		508-0008	1	Rubber, Begin Spec S (1/2 ID x 1-1/16" OD)
36	810-0155	1	Screw, Machine - Round Head, Brass (1/4-20 x 1-1/4")	62	304-0292	1	Insulator, Resistor - Begin Spec S - Key 6
37	332-0125	1	Stud, Brass (1/4-20 x 1-3/4")	63	508-0015	3	Washer, Fiber - Begin Spec S - Key 6 (7/16" OD)
				64	508-0014	1	Washer, Fiber - Resistor Begin Spec S Key 6 (1/4" OD)

SERVICE KITS AND MISCELLANEOUS

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	98-1807	1	Decal Kit
	168-0069	1	Gasket Kit
	OVERHAUL KIT		
	522-0214	1	Spec A Through L
	522-0231	1	Begin Spec M
	PAINT, TOUCH-UP ENAMEL		
	525-0216		Marine White. 16 Oz. Pressurized Can

For other service kits refer to the group for the part in question.

SPECIAL PARTS SECTION "UTILITY" OR "MOBILE COMMUNICATIONS" SETS

NOTE: Use Parts Key No. 1 in Standard Parts
Section for All Parts Not Covered in
This Special Section.

ELECTRIC CHOKE PARTS

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	153-0113	1	Cover Assembly (Includes Heating Element) - 12 Volt

CONTROL ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
23	320-0158	1	Circuit Breaker
28	302-1363	1	Ammeter
44	358-0076	1	Relay-Reverse Current
45	307-0454	1	Relay - Charging Disconnect

ANTI-FLICKER ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
21	304-0132	1	Resistor, Fixed, Wire Wound (1 Ohm, 25 Watt)

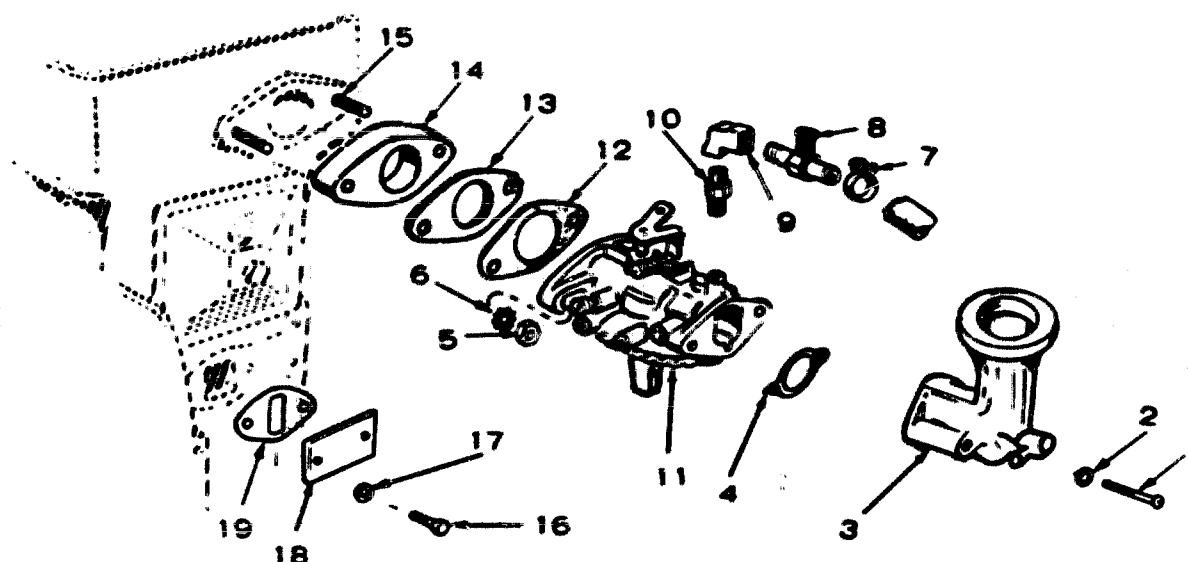
GENERATOR ASSEMBLY

REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
2	222-1532	1	Coil Assembly, Field
3	ARMATURE ASSEMBLY		(Includes Bearing and Blower)
	201-0946	1	Spec A - G; MAJ-1R1330
	201-1074	1	Begin Spec H - MAJ-1R1330
	1AJ'91	1	MAJ-2R1330; Spec H

OPTIONAL EQUIPMENT PARTS SECTION

This section contains illustrated parts listing of factory installed options for the generator sets. Options may not be applicable to all models; for field conversions additional parts are usually required. Optional parts listed in this section are in addition or in place of those shown in the standard parts section.

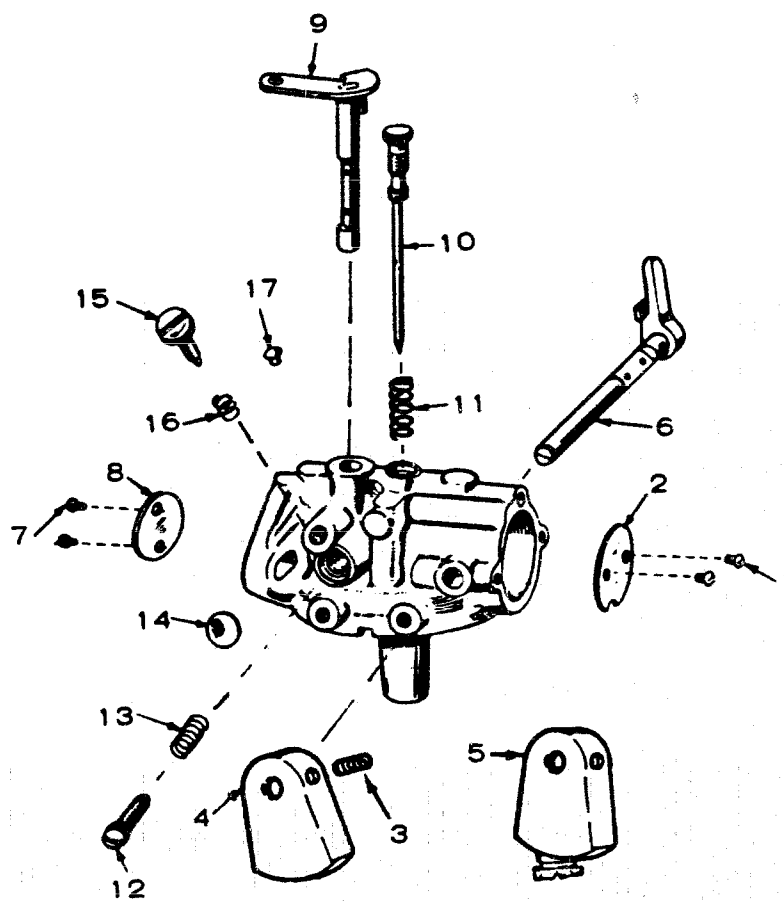
FUEL SYSTEM (GAS)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
1	812-0086	2	Screw, Machine - Round Head (#8-32 x 1-1/4")
2	850-0025	2	Washer, Lock - Spring (#8)
3	140-0446	1	Adapter, Air Cleaner
4	145-0111	1	Gasket
5	868-0001	2	Nut, Hex (1/4-28)
6	853-0013	2	Washer, Lock - External Tooth (1/4")
7	503-0027	1	Clamp, Hose
8	148-0178	1	*Valve, Gas Flow
9	502-0055	1	*Elbow, Pipe - Brass, 90°
10	502-0082	1	*Nipple, Pipe - Hex, Brass
11	CARBURETOR, GAS (Includes Gasket) - See Separate Group For Parts		
	143-0160	1	No Longer Available Order Kit 146-0295 For Replacement
	146-0091	1	*No Longer Available Order Kit 146-0295 For Replacement
12	141-0078	1	Gasket
13	145-0469	1	Plate
14	145-0110	1	Spacer
15	520-0363	2	Stud (1/4-28 x 1/4-20 x 1-9/16")
16	800-0005	2	Screw, Cap - Hex Head (1/4-20 x 3/4")
17	528-0063	2	Washer, Flat - Copper (17/64" ID x 7/16" OD x 1/32" Thk)
18	149-0136	1	Cover, Plate
19	149-0003	1	Gasket

* - Included in Replacement Kit #146-0295

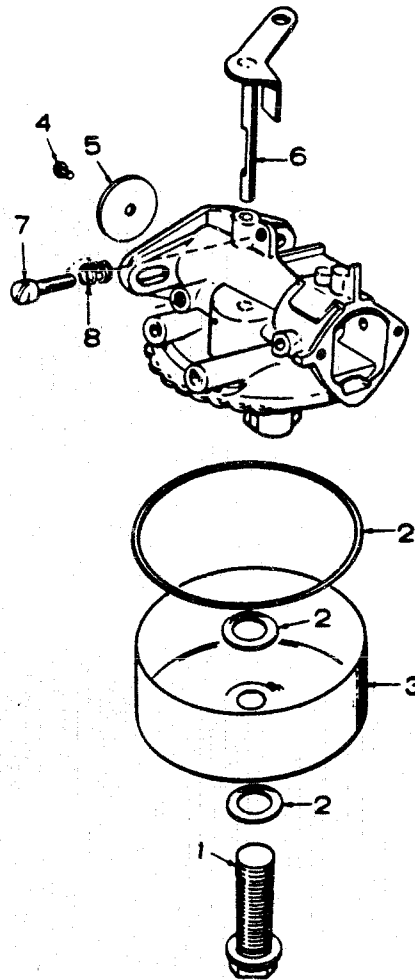
CARBURETOR PARTS (143-0160)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	143-0160	1	*Carburetor, Gas
1	812-0014	2	Screw, Machine - Round Head (#3-48 x 3/16")
2	148-0169	1	Plate, Choke
3	815-0230	1	Set Screw - Socket Drive (1/4-20 x 5/8")
4	148-0267	1	Counterweight (Non-Adjustable)
5	148-0412	1	Counterweight (Adjustable)
6	143-0100	1	Shaft, Choke
7	812-0014	2	Screw, Machine - Round Head (#3-48 x 3/16")
8	143-0097	1	Plate, Throttle
9	143-0098	1	Shaft, Throttle
10	148-0268	1	Needle, High Speed
11	143-0114	1	Spring - High Speed Needle
12	143-0115	1	Screw - Throttle Stop
13	143-0111	1	Spring - Throttle Stop Screw
14	143-0110	1	Plug, Expansion
15	143-0109	1	Screw - Idle Adjustment
16	143-0112	1	Spring - Idle Adjustment Screw
17	143-0030	1	Plug - Idle Passage

* - Carburetor No Longer Available. For Replacement Order Kit #146-0295.

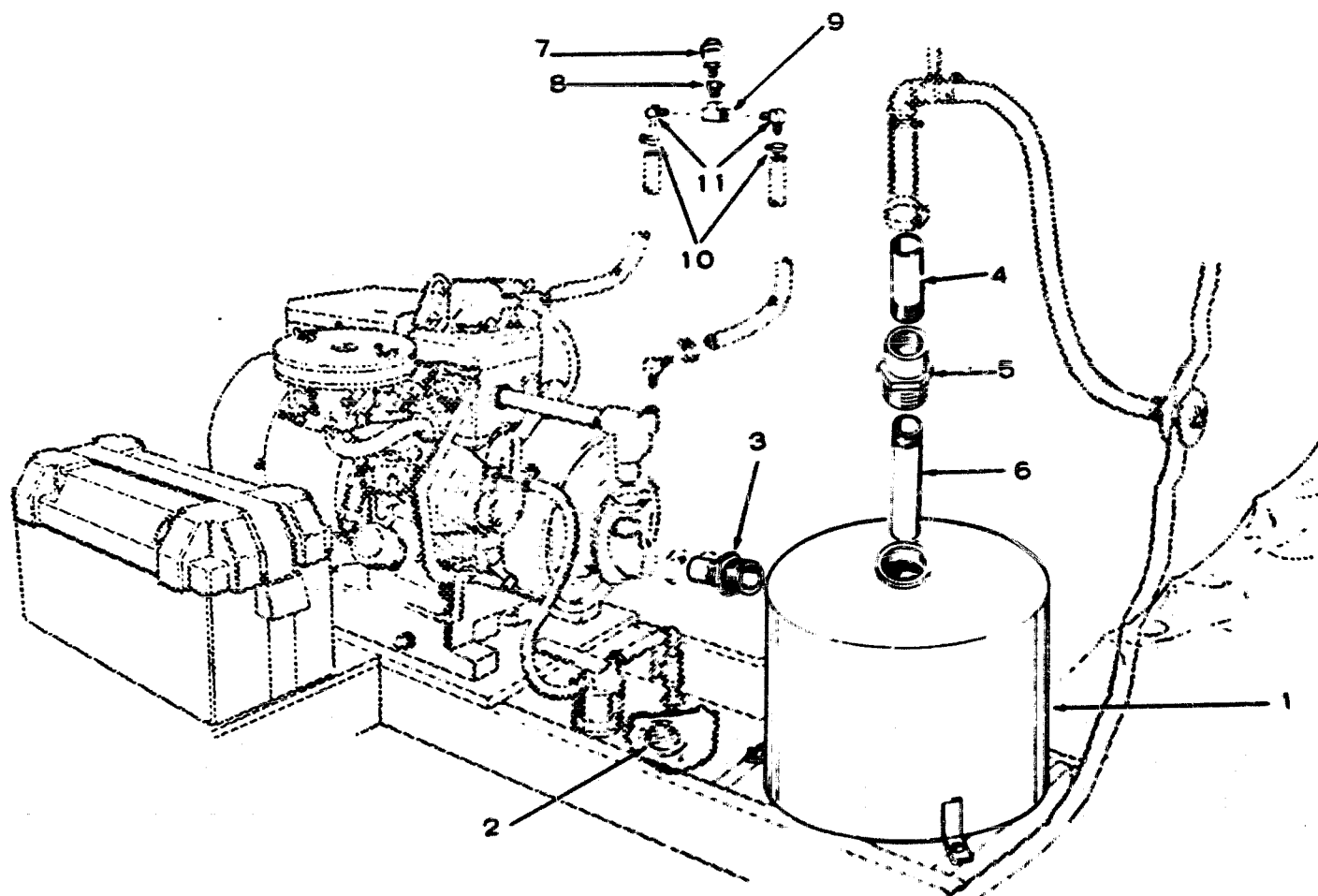
CARBURETOR PARTS (146-0091)



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	146-0091	1	£Carburetor, Gas
1	146-0103	1	Screw, Bowl Retaining
2	146-0124	1	Kit, Gasket
3	146-0118	1	Bowl, Carburetor
4	146-0109	1	Screw, Machine with Washer
5	146-0119	1	Plate, Throttle
6	146-0112	1	Shaft, Throttle
7	146-0122	1	Screw, Throttle Stop
8	146-0186	1	Spring - Throttle Stop Screw

£ - No Longer Available, For Replacement
Order Kit #146-0295.

AQUALIFT EXHAUST SYSTEM



REF. NO.	PART NO.	QTY. USED	PART DESCRIPTION
	155-1004	1	Kit, Aqualift Muffler (Includes Parts Marked *)
1	155-0929	1	*Muffler, Exhaust - Marine Aqualift (For Replacement Order 155-1004)
2	155-1002	1	*Strainer, Water - Thru Hull Package, Hookup - Marine
	155-0955	1	Muffler (Includes Parts Marked †)
3	155-1121	1	†Inlet Assembly, Muffler - Epoxy Coated
4	505-0721	1	†Nipple, Pipe - Half, Galv. (1-1/4 NPT x 3")
5	505-0635	1	†Bushing, Reducer - Double Tapped (2 NPT x 1-1/4 NPT)
6	505-0632	1	†Nipple, Pipe - Half - Galv. (1-1/4 NPT x 9-1/4")
	155-0950	1	Kit, Siphon Break Relief Valve (Includes Parts Marked **)
7	504-0062	1	**Valve, Vacuum Relief (1/2 NPT)
8	502-0270	1	**Adaptor, Pipe (3/8 NPT to 1/2 NPT)
9	502-0090	1	**Tee, Pipe - Brass (3/8 NPT)
10	503-0446	2	**Clamp, Hose
11	502-0425	2	**Elbow, Hose (3/8 NPT x 1/2" Hose)

* - Parts Included in 155-1004 Aqualift Muffler Kit.

** - Parts Included in 155-0950 Siphon Kit.

† - Parts Included in 155-0955 Muffler Hookup Package.

933-9220 (MARCH 1982)

SPECIAL PARTS LIST FOR MODEL 2.5 MAJ-1R **SPEC** 1F
FOR STANDARD PARTS REFER TO CATALOG 933-0220 **KEY NO.** 4
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0130

SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-3R **SPEC** 1G

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0123

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Standard Model			

SPECIAL PARTS LIST FOR MODEL 0.5MAJ-212R SPEC 1H
 FOR STANDARD PARTS REFER TO CATALOG 933-0220 KEY NO. 2
 (PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
 WIRING DIAGRAM NO. 610-0144

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Battery Charging Model

SPECIAL PARTS LIST FOR **MODEL** 0.6MAJ-212R **SPEC** 1H
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 2
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0144

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Battery Charging Model			

SPECIAL PARTS LIST FOR MODEL 1.0MAJ-2R1330 SPEC 1H

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 1

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0150

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Utility - Mobile Communications Model

SPECIAL PARTS LIST FOR **MODEL** 1.5MAJ-224R **SPEC** 1H
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 3
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0204

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Battery Charging Model			

SPECIAL PARTS LIST FOR MODEL 1.5MAJ-252R SPEC IH
FOR STANDARD PARTS REFER TO CATALOG 933-0220 KEY NO. 3
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0142

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Battery Charging Model

Dated Dec. 1, 1978

Revised _____

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SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-1R **SPEC** 1H
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0140

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model

SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-3R **SPEC** 1H
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0123

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Standard Model					

SPECIAL PARTS LIST FOR MODEL 2.5MAJ-1R SPEC 1J

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Standard Model			

SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-3R **SPEC** 1J
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0200

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Standard Model			

SPECIAL PARTS LIST FOR **MODEL** 0.6MAJ-212R **SPEC** 1M

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 2

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0144-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Battery Charging Model

SPECIAL PARTS LIST FOR MODEL 2.0MAJ-53R SPEC 1M

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0200-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model - 50 Hertz

SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-1R **SPEC** 1M

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model

Dated Dec. 1, 1978

Revised _____

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SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-2R **SPEC** IM
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model

SPECIAL PARTS LIST FOR MODEL 1.5MAJ-232R SPEC 1N
FOR STANDARD PARTS REFER TO CATALOG 933-0220 KEY NO. 3
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0336-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Battery Charging Model

SPECIAL PARTS LIST FOR MODEL 1.5MAJ-232R SPEC 1P

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 3

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0336-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Battery Charging Model			

SPECIAL PARTS LIST FOR **MODEL** 2.0MAJ-52R **SPEC** 1P
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model - 50 Hertz

Dated Dec. 1, 1978

Revised _____

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SPECIAL PARTS LIST FOR **MODEL** 2.5MAJ-1R **SPEC** IP
FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4
(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)
WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Standard Model

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SPECIAL PARTS LIST FOR MODEL 2.5MAJ-2R SPEC 1P

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 4

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Standard Model			

SPECIAL PARTS LIST FOR MODEL 2.5MAJ-1R SPEC 96P

FOR STANDARD PARTS REFER TO CATALOG 933-0220 KEY NO. 4

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0199-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
Low Oil Pressure Switch					
308-0097	1	Switch, Toggle - Momentary			
309-0237	1	Switch, Low Oil Pressure			

Dated Dec. 1, 1978

Revised _____

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SPECIAL PARTS LIST FOR **MODEL** 1.5MAJ-232R **SPEC** 541H

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 3

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0142

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
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Battery Charging Model

160-0744	1	Flywheel - With V Belt Groove
190-0235	1	Pulley, V Belt Drive

Dated Dec. 1, 1978

Revised _____

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SPECIAL PARTS LIST FOR **MODEL** 2.0MAJ-53R **SPEC** 6857M

FOR STANDARD PARTS REFER TO **CATALOG** 933-0220 **KEY NO.** 5

(PARTS CATALOG ALSO CONTAINS COMPONENTS FOR MAJOR OPTIONAL FEATURES LISTED BELOW)

WIRING DIAGRAM NO. 610-0319-01

PART NO.	QTY.	DESCRIPTION	PART NO.	QTY.	DESCRIPTION
		Low Oil Pressure Switch			
309-0237	1	Switch, Low Oil Pressure			

Dated Dec. 1, 1978

Revised _____

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